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FOR IMMEDIATE RELEASE

**WOODGRAIN APPOINTS NEW V.P. OF OPERATIONS**  
*The Newly-Created Position is Expected to Reinforce Best Practices*

FRUITLAND, ID – Woodgrain Millwork is pleased to introduce Richard Stephens as the Vice President of Operations within its Window Division. He will be responsible for all plant operations at the following companies: Windsor Windows & Doors in West Des Moines, IA and Monroe, NC; Atrium Patio Doors in Greenville, TX and Monarch Windows in Aniston, AL.

Stephens joined Windsor 14 years ago as the General Manager of Windsor Windows & Doors' Monroe facility. He has 30 years of experience in the window and door industry and recently earned his six-sigma black belt certification. The addition of this new position, will allow each plant to continue its "Lean journey" and take full advantage of best practices from throughout the division.

Woodgrain Millwork is a family-owned company that was founded in 1954 and is the largest U.S. manufacturer of prefinished mouldings and interior pine doors. It has 28 locations around the country and five divisions: millwork, pre-finish, distribution, international and windows. The Window and Door Divisional headquarters is based in West Des Moines, Iowa.

Established in 1946, Windsor Windows & Doors markets Pinnacle wood windows and patio doors, Next Dimension vinyl windows and patio doors and Legend cellular PVC windows.

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