



## Windsor's Environmental Commitment

In its total commitment to customers, Windsor Windows & Doors promises quality, service, responsiveness and value. In its total commitment to the environment, Windsor promises to act as a responsible corporate citizen, optimizing the use of resources and producing products that not only have a positive impact on the environment, but also the health of people.

Windsor will be at the forefront of the green initiative, inspiring our employees, customers, community, and even our competition to think and act in an environmentally conscience manner. We will achieve this mission by making ourselves the window and door manufacturer that's easy to partner with to be green.

Windsor understands the challenges that builders and architects alike face when committing to building green, and we want to make it as easy as possible. We are in the process of seeking third party green certification and joining organizations that value what we do – making our earth a cleaner place to live. We want homeowners to have peace of mind, knowing when they choose Windsor; they are choosing a product that has minimal impact on the environment. And we won't stop there; we are continually reevaluating processes and redefining the expectations that we hold of ourselves as a responsible manufacturer.

As a member of the United States Green Building Council, supports the work of this nonprofit, which encourages and educates people about the importance of environmental responsibility. The USGBC established The Leadership in Energy and Environmental Design program as a national benchmark for those seeking third party certification for green building. Windsor windows have been used in homes that have acquired LEED certification, as well as countless other homes that adhere to strict environmental regulations.

At Windsor, we recognize it's not enough to claim to be green; it's demonstrated through our actions. The optimization of resources, reduction of the use of materials, and building products with above average lifecycles are just a few of the ways that Windsor has lessened its footprint on the environment.

Windsor recently built its second manufacturing facility in West Des Moines with green in mind. The building was engineered to be thermally efficient with optimal airflow. With the use of florescent light bulbs, Windsor uses half the energy than standard light bulbs and "zone lighting" was implemented, in order to use the least amount of energy possible during irregular hours.

### Windsor Annually Recycles or Reuses:

Glass – 38.5 tons  
Wood – 25 tons  
Vinyl/Cellular PVC – 40 tons  
Aluminum – 22 tons  
Cardboard – 5 tons  
Scrap Metal – 4 tons  
Paper – 3 tons  
Cans  
Wood Pallets  
Batteries  
Fluorescent Light Bulbs  
Oil  
Oil Filters  
Tires  
Toners and Ink Cartridges  
Materials from obsolete equipment  
Computer Parts  
Concrete

While Windsor adheres to the strictest of green practices in production, we enforce this philosophy across all departments. For instance, when redesigning a product, we look to increase its lifecycle and consider opportunities to integrate more environmentally friendly materials; and all marketing materials are printed on recycled paper.

### Family-Owned Company, Corresponding Values

Windsor's parent company, Woodgrain Millwork, is a family owned and operated company, which recognizes stewardship as one of its key values. Woodgrain has also joined the USGBC. 90% of the wood purchased by Woodgrain, and in turn by Windsor, originates from sustainable forests, some receiving FSC certification. Woodgrain recycles and strives to operate in an environmentally conscience manner.

### Partnering With Those That Are Like-Minded

All of the top vendors that Windsor is aligned with participate in an extensive recycling program and adhere to, or surpass, all local, state and national environmental regulations put in place.

Many are considered to be environmental leaders in their particular industry, producing products made from recycled materials, receiving awards from organizations such as the DNR and acquiring FSC and SFI certification.

