

# Create your own look.

**Windsor's aluminum clad paint program offers long life, with spectacular looks and superior chalk and fade resistance, regardless of location.**

Factory-applied and oven-cured Super Durable Polyester TGIC and Fluoraset® resin-based paints block the sun's damaging ultraviolet rays and repel general air pollution. Finishes will not whiten or pit when exposed to dew, fog, rain or acid rain. Our compliant paint system will protect your projects against harmful elements that exist in many environments. Discover new possibilities with Windsor's paint program.

## Paint Specification

| SOUTH FLORIDA WEATHERING | AAMA 2604                | AAMA 2605                 |
|--------------------------|--------------------------|---------------------------|
| Color Retention          | 5 yrs – Fade = 5 Delta E | 10 yrs – Fade = 5 Delta E |
| Gloss Retention          | 5 yrs – 30% retention    | 10 yrs – 50% retention    |
| Erosion Resistance       | 5 yrs – 10% loss         | 10 yrs – 10% loss         |
| Chalk Resistance         | 5 yrs – Chalk = 8        | 10 yrs – Chalk = 8        |

## ACCELERATED TESTING

|                       |             |             |
|-----------------------|-------------|-------------|
| Salt Spray            | 3,000 hours | N/A         |
| Cyclic Corrosion Test | N/A         | 2,000 hours |
| Humidity              | 3,000 hours | 4,000 hours |

## COMPLIANT SYSTEM

|  |                              |            |
|--|------------------------------|------------|
|  | Super Durable Polyester TGIC | Fluoraset® |
|--|------------------------------|------------|

## Warranty

- 2604 finish backed by a 20-year\* warranty
- 2605 finish backed by a 30-year\* warranty

*\*Applications within one-mile of the coast carry a 10-year warranty. For specific warranty details, please refer to the complete warranty document posted on our website, [www.windsorwindows.com](http://www.windsorwindows.com).*

## Care & Cleaning

Windsor's factory-applied, heat-cured, painted finishes are durable and colorfast. The Super Durable Polyester TGIC and Fluoraset® based products meet AAMA 2604 and 2605 specifications and will retain their color and gloss level for many years. Occasional cleaning of the painted finish will help maintain its original beauty. When selecting a cleaning solution, use mild soap solutions and avoid using strong acid or alkali cleaners, as they may damage the finish.



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#9759 4/2014



# Color can work wonders.

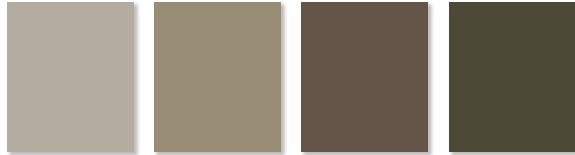
Windsor's in-house paint line has expanded our Standard Color and Feature Color palettes to over 40 shades, or you can make it truly unique with custom color matching. Spectacular color shines through season after season thanks to the highly durable 2604 finish that now comes standard, or upgrade to 2605 for projects that require an even stronger defense against the elements. **Discover new possibilities with Windsor's paint program.**

[www.windsorwindows.com](http://www.windsorwindows.com)

# Standard Colors



White Linen Ivory Sandstone



Clay Tan Sage Brown Walnut



Desert Dust Bronze Appalachian Brown Red River Rouge



Cinnamon Sage Green Hunter Green Military Blue



Clear Dove Gray Slate Gray Charcoal Gray

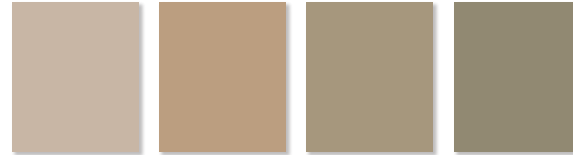


Sable Black

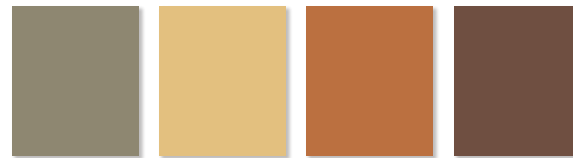
# Feature Colors



French Vanilla Burnt Sun Pueblo Tan Dijon



Beige Coastal Tan Sierra Tan Putty



Antique Bronze Sunflower Burnt Pumpkin Copper



Brick Red Redwood Boysenberry Patina Green



Camarillo Green Midnight Blue Stormy Monday Dark Bronze

*Printing limitations prevent exact color representation.  
See your Windsor distributor for actual color samples.*



## Standard Colors

- 22 colors to choose from with Windsor's standard color palette
- All colors produced in the highly durable 2604 finish
- Production = 3-week lead time
- 2605 finish upgrade available with an additional week lead time and 15% upcharge on base unit
- No minimums required

## Feature Colors

- 20 additional shades in Windsor's feature color palette
- All colors produced in the highly durable 2604 finish
- Production = 4-week lead time
- 10% upcharge from standard pricing on base unit
- 2605 finish upgrade available with a 15% upcharge on base unit
- No minimums required

## Custom Colors

- Color matching offered in 2604 or 2605 finish
- Production = 6 weeks after customer approval
- 15% minimum upcharge for color matching process, plus \$1,500 net set-up charge
- 25-unit minimum required