

PINACLE

Wood Clad and Primed Windows & Doors





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Your Vision Our Passion

Windsor Windows & Doors can help bring your vision to life. Our windows and doors open up a home to the light, air and beauty of the outside world. But it's the inspired designs and lasting performance of Windsor products that open up a world of possibilities for architects and builders.

Windsor has been developing unique home construction solutions for more than 70 years. We're dedicated to bringing you the highest quality products on the market, all for the best value.

Choose from a wide selection of products for new construction, remodeling or light commercial applications. Windsor's windows and doors allow you to get creative with your next project, without sacrificing quality or stretching your budget.



The Wonders of Wood

Strength and beauty shine through in Windsor's

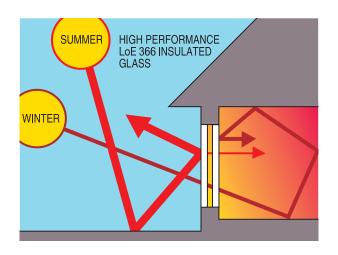
Pinnacle products. We use only the finest pine, alder and fir so you can create only the finest homes. No matter what design you have in mind, Windsor allows you to achieve it in style. With each Pinnacle product, you get the rugged durability and traditional appeal of real wood.





See What Sets Pinnacle Apart

[1] PREMIUM WOOD CONSTRUCTION Natural wood serves as one of the most energy efficient materials available. Windsor uses only the finest wood interiors of Clear Select Pine, Natural Alder or Douglas Fir.



Our Pinnacle products offer an industry leading Limited 20/10 Warranty. For more specific information, please visit our website.

[2] CARDINAL® LOE 366 GLASS Windsor products feature LoE 366 glass with a coating that alters the way glass transmits visible and invisible light. LoE 366 decreases heat loss in the winter and heat gain in the summer. Reduced ultraviolet light penetration also helps prevent your furniture, drapes and carpet from fading.

A triple-glazed IG option is available for Pinnacle Select and Pinnacle clad direct set and radius units. Triple IG consists of 1-1/4" OA thickness and two LoE coatings. The LoE 366 coating on surface #2 and the LoE 180 coating on surface #5 provides superior U-value thermal performance.

[3] EXTRUDED ALUMINUM We use only heavy-duty .050 extruded aluminum cladding, versus thin roll form aluminum. It is sturdier and more resistant to exterior damage, including dents and chips. The powder coat used in our paint application is the extremely durable 2604 finish. The 2605 finish is available when your project requires an even stronger defense against the elements. All Pinnacle clad and Select casement and awning products feature a thermally-broken frame for improved efficiency.

[4] TAPE AND SILICONE GLAZED We use silicone and tape glazing methods to ensure a water-tight seal and slow the conduction of heat and cold.

[5] SUPER SPACER® TECHNOLOGY Super Spacer dual-seal moisture barrier technology provides one of the most thermally efficient spacers in the marketplace, meeting or exceeding ENERGY STAR® guidelines in all zones. All-foam Super Spacer reduces heat and cold conduction, which results in more comfortable living for homeowners and fewer callbacks for builders.

STATE-OF-THE-ART LISEC® GLASS FABRICATION

EQUIPMENT Our highly-automated glass line requires no manual manipulation - dramatically reducing seal failures caused by human contact with the glass - while our robotic equipment provides an incredible level of accuracy for a fast and efficient material flow.

ENERGY STAR PARTNER Windsor Windows & Doors is proud to be an ENERGY STAR partner. Look for the ENERGY STAR logo on our products, which means those models meet EPA guidelines for energy efficiency. Performance data is available on our website.

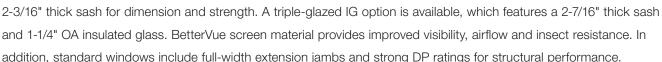


Casement x Awning

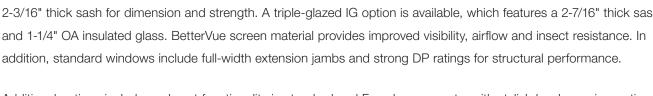
Welcome to the peak of perfection in windows.

Pinnacle Select is an elite line of casement and awning windows constructed from enhanced components for unsurpassed performance.

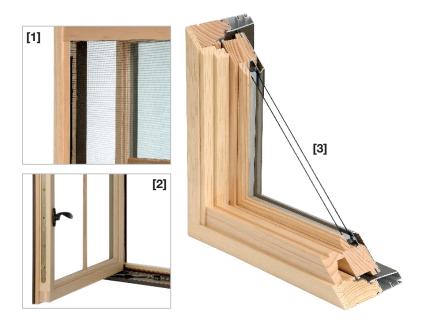
Standard features include 2-5/16" wide stiles and rails for structural stability and architectural appeal, plus a robust



Additional options include push-out functionality in standard and French casements, with stylish hardware, innovative retractable screens and larger frame sizes to accommodate a wider variety of homes. With warranties up to 30 years on Select clad products, homeowners get the ultimate in window performance, stability, style and efficiency.



- [1] Retractable screens have a solid wood pull at the bottom for easy operation. Spring-loaded units pull down from the top and lock into place at the sill.
- [2] Push-out hardware consists of an easy-tooperate lever with cam rollers and keepers, providing a multi-point locking system that is standard. Push-outs are also equipped with adjustable friction hinges and lock rollers.
- [3] Select windows are constructed with 2-5/16" wide stiles and rails that add structural stability and provide a more massive architectural appearance. A robust 2-3/16" thick sash adds dimension and strength and full-width extension jambs are standard on Select units.
- [4] For Select units with 1-1/4" OA triple IG, the sash thickness increases to 2-7/16".





Pinnacle Select Patio Doors -

Reaching new heights in style

Introducing Pinnacle Select Patio Doors, an elite line of grand-scale patio door styles perfect for today's majestic architectural homes. Pinnacle Select Patio Doors are constructed from enhanced components for unsurpassed performance. Available in in-swing, out-swing, multi-slide and bi-folding styles, these doors are specifically designed for complementary interior and exterior space.

Pinnacle Select Patio Doors include two construction options:

- Thermally broken, heavy-duty all aluminum exterior and interior
- Thermally broken, heavy-duty aluminum exterior and wood interior; choose from beautiful Pine or Douglas Fir wood

With countless hardware options, expert craftsmanship and high-performance technology, these large-panel doors provide expansive full-glass views to the surrounding outdoor beauty in any season.



Multi-slide

For inspiring views from floor to ceiling / treetop to ground level, Windsor's Select line of multi-slide patio doors offers unique architectural appeal, blending the splendor of the outdoors with any interior space living room, dining room, kitchen, bedroom - the design possibilities are limitless. Standard surface mount and recessed sill options available.



Multi-slide Alum Ext. Alum Int. Panel



Multi-slide Alum Ext. Wood Int. Panel



In-swing and Out-swing

Today's homes come to life when the patio serves as a warm, open extension of the living space.

Windsor's elite line of Select swinging patio doors adds a true architectural statement sure to welcome - and impress - family and friends. Choose from in-swing or out-swing models; either is perfect for expanding the living space for entertaining or simply to enjoy the beauty of the outdoors. Standard and ADA sill options available.



In-swing/Out-swing Alum Ext. Alum Int. Panel



In-swing/Out-swing Alum Ext. Wood Int. Panel



Bi-fold

Combining beautiful style and effortless function,

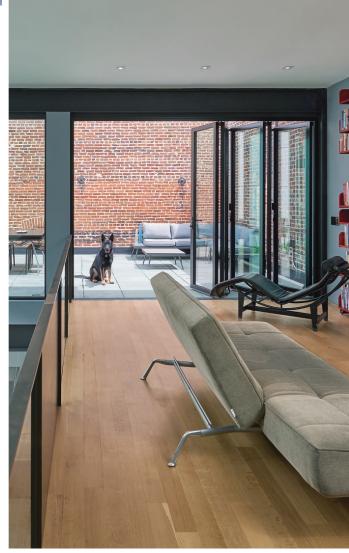
Windsor's line of Select bi-fold patio doors is another option to connect the home's interior space to outdoor patio living. These bi-fold doors fold like an accordion to create wide-open entryways. The hinge system provides stability and smooth operation while the multi-point locking system provides uncompromised security. Standard surface track and recessed sill options available.



Bi-fold Alum Ext. Alum Int. Panel



Bi-fold Alum Ext. Wood Int. Panel



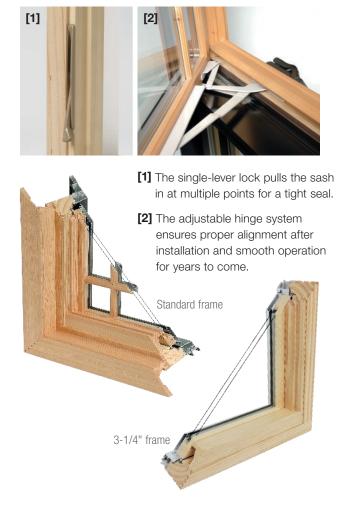


Casement & Awning

Simplicity is a thing of beauty. Casements and awnings provide convenience and energy conservation in one easy-to-use, even easier-to-look-at unit. The Pinnacle casements and awnings offer maximum light, excellent ventilation and simple cleaning. With an endless number of sizes and options, we can make a casement or awning for any room in your home. We use a thick, two-inch sash and our special tape and silicone glazing method to increase insulation and, more importantly, reduce your energy bills. Our sleek, single-lever, multi-point hardware makes for effortless operation and a tight, leakproof fit.

Enjoy an easy-to-operate window available at an incredible value. Pinnacle casements and awnings can help you achieve the cost savings and energy efficiency you need, with the natural wood beauty you want.

Choose a standard frame with various extension jamb depths for a traditional look or a 3-1/4" frame for narrow wall construction or drywall return applications.



Direct Set & Radius

Be unique. Be outstanding. The Pinnacle product line can be customized to suit your home and personality. Enjoy an angle peak at the top of a casement or design a curved shape that's a complete original. Feel free to get creative, because our direct set and radius line of products are all up to the same

exacting measures of energy efficiency and overall quality as our other windows and doors. Customshaped windows are a great statement for your home. Plus, with a triple-glazed IG option featuring 1-1/4" OA insulated glass available on Pinnacle clad direct set and radius units, the possibilities are endless.

NOTE: Primed direct set and radius units come standard with cellular PVC exterior trim and stops.





Double Hung & Glide-by

We've made your world easier. Windsor's double hung and glide-by windows are not only an attractive addition to a home, they are extremely easy to maintain. The sash on the double hung easily tilts in and removes for easy cleaning. Our unique locking shoe balance system also allows you to effortlessly replace or remove individual sashes. Clad units come with heavy-duty .050 extruded aluminum cladding, and primed units feature parts made

of revolutionary composite cellular PVC exterior that resists the elements.

Our double hung windows with concealed jambliner feature a full-sized, inverted block and tackle balance, which provides support for a heavier sash. Jamb jacks offer flexibility for adjustment after setting. Installation and alignment is made easier through trim identification lines on the side and head inside stops.

With the concealed jambliner option, you get an enhanced appearance with more wood pieces in the interior jamb covers and head parting stop, offering color-matched aluminum on exterior portions and providing color options for the sill bottom rail weatherstrip to coordinate with cladding colors.



Sash tilts in easily with the help of recessed tilt latches that are color matched to the hardware you choose.

- [1] The sill bottom rail weatherstrip is now available in two colors: bronze and beige. Exterior jamb covers are available in finishes that match the aluminum.
- [2] Double hung without concealed jambliner.
- [3] Double hung with concealed jambliner.
- [4] A trim identification line on the side and head inside stops provides easy alignment during installation. A wood head parting stop replaces a vinyl parting stop.
- [5] Recessed lock and keeper for a sleek appearance.



0-degree Corner Window

Wrap your room in natural light. Constructed with the same frame as our Pinnacle clad low profile direct set, our 90-degree corner window is designed with clean, straight lines to maximize your view. Corner units are available with a glazed corner post or choose to forgo the post altogether for virtually unobstructed sightlines.*

Increased visible glass provides a clear view of the outside world, while high-performance thermal ratings maintain a comfortable indoor environment. Whether you want to finish off a sunroom with architectural interest or create expansive panoramic views in a kitchen, our corner windows offer a stunning option sure to give your project a bold, modern look.



Clear powder coat paint exterior



*Open units with no corner post will require field glazing by others.



PINNACLE AWNING AND DIRECT SET WINDOWS AND NARROW STILE SLIDING PATIO DOOR. Washington, D.C

Sliding Patio Doors

Smooth, sleek and incredibly charming. Whether you choose traditional French or contemporary narrow stiles, Pinnacle sliding doors will be the talk of your next outdoor event with their incredible ease and aesthetics. With up to four panels, the doors glide effortlessly on two end adjustable tandem steel ball bearing rollers. Sliding doors have a pultruded fiberglass sill available in a gray or bronze finish. The heavy-duty weatherstripping also ensures your patio doors will be ready for the changing seasons, even when your patio is not.

NOTE: Primed sliding patio doors come standard with cellular PVC exterior trim.



Swinging Patio Doors

The highlight of a house. Your patio is an extension of your home, and your home is an extension of yourself and your style. That's why at Windsor we offer you several options for our Pinnacle swinging patio doors. Choose from in-swing or out-swing models. Add architectural interest to any project by choosing a curved seg-top patio door. Select one panel to operate or two panels. Include up to four panels in one frame. For safety, we can install multi-point locking hardware - for style, we can accent your doors with a customized transom, radius or sidelites.

A complement to any home's décor, Windsor's beautifully crafted 1/2 and 3/4 lite panel doors are available in the finest wood interior finishes and offer more customizable features with split panel or flat panel options. The design options continue, with over 50 different exterior clad colors and finishes, several hardware styles, multiple hardware finishes and numerous grille options.

PINNACLE DIRECT SET WINDOWS AND OUT-SWING NARROW STILE PATIO DOOR. Washington, D.C.



Bi-fold Patio Doors

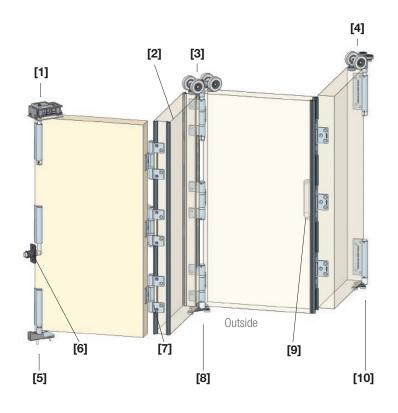
Open up your world. Quality, high-performance and stunning beauty come together with Pinnacle bi-fold patio doors. We offer this versatile product in many sizes and configurations, which allows for installation in standard construction openings. This innovative concept brings open-air luxury to virtually any custom project.

Our bi-fold patio doors feature a revolutionary hinge system that will provide graceful operation and reliable

function for years to come. With options including three premium hardware finishes, 50 clad colors, eight anodized finishes and a wood interior selection of Clear Select Pine, Natural Alder and Douglas Fir, your possibilities are wide open. Imagine how our bi-fold patio doors can enhance your projects. Homeowners love the way these doors bring the beauty of nature into their home. Pinnacle bi-fold doors are offered in five heights: 6'8", 6'10", 8'0", 9'0" and 10'0" and can be assembled with as few as two panels, and up to eight panels wide. Imagine having the capability to span an opening as high as 10' tall and as long as 24' wide!

Bi-fold Patio Door Terminology

- [1] Top pivot
- [2] Weatherseal
- [3] Intermediate carrier
- [4] End carrier
- [5] Concealed bottom pivot
- [6] Wall pivot
- [7] Hinge
- [8] Concealed intermediate guide
- [9] Hinge with handle
- [10] Concealed end guide





Multi-slide Patio Doors

Enhance your views. Whether your home overlooks a beautiful cityscape or a quiet lake, Pinnacle multislide patio doors create an impactful design element. Highlight brilliant outdoor views and give your home a unique architectural look that expands the feel of indoor living space.

Available in stacking or pocket configurations up to 32 feet wide, our clad multi-slide patio doors offer many of the same features as other products in the Pinnacle line. Choose from 23 standard colors, 27 feature colors, one of three wood species, and a variety of glazing options and grille designs. All applications using multi-slide door systems require overhangs equal to or greater than the height of the multi-slide door.

PINNACLE MULTI-SLIDE DOOR WITH THREE NARROW STILE PANELS. Eagle, Idaho.

Options & Accessories

Finishing touches to perfect your vision. Windsor does more than just create durable, high-performance windows and doors. We pay attention to every detail and offer a wide array of options and finishes to match any décor. Flashy and eyecatching or simple and understated, our hardware, finishes, grille options, cladding colors, glass options and trim options complete the perfect window and door package.

Windsor's in-house powder paint application can help you make a statement with your windows and doors. Choose from over 50 shades in our standard and feature color palettes, or make it truly unique with custom color matching or our matte finish colors. All paints are protected with the highly durable 2604¹ finish, or you can upgrade to 2605² for even stronger defense against the elements.³

STANDARD CLAD COLORS Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors | Pinnacle Select Patio Doors Available in 2604 and 2605 finish.

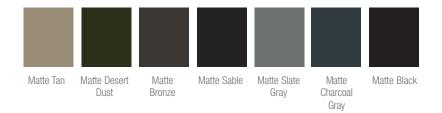


FEATURE CLAD COLORS Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors | Pinnacle Select Patio Doors Available in 2604 and 2605 finish. (Custom color matching is also available)



options & accessories

MATTE CLAD COLORS Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors | Pinnacle Select Patio Doors Available in 2604 finish only.



AAMA 2604 finish backed by a 20-year warranty. AAMA 2605 finish backed by a 30-year warranty. For applications within one mile of the coast, AAMA 2605 finish will carry a 10-year warranty and AAMA 2604 will carry no warranty. For specific warranty details, please refer to the complete warranty document posted on our website, www.windsorwindows.com.

ANODIZED FINISHES Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors

Anodized finishes carry a 5-year standard warranty. For applications within one mile of the coast, anodized finishes will have no warranty.

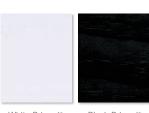


INTERIOR FINISHES Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors

Interior Wood Species



Interior Primed Finishes



White Primed* Black Primed* (*Available in Clear Select Pine only)

Prefinished Painted Interiors



Prefinished Stained Interiors CLEAR COAT AND STAIN SAMPLES ARE SHOWN ON CLEAR SELECT PINE AND REPRESENT OPTIONS AVAILABLE. ACTUAL FINISH MAY VARY.



options & accessories

WINDOW HARDWARE AND FINISHES Pinnacle Windows



Traditional Casement/Awning Crank



Contemporary Casement/Awning Crank



Double Hung Lock















Champagne

White

Oil Rubbed Bronze

Satin Nickel

Bright Brass

WINDOW HARDWARE AND FINISHES Pinnacle Select Windows



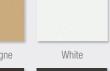
Traditional Casement/Awning Crank



Contemporary Casement/Awning Crank



Faux Bronze







Black



Oil Rubbed Bronze



Satin Nickel



Bright Brass











Bronze



Satin Nickel

Push-out (Lever)

INTERIOR TRIM Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors

Custom-fitted wood trim is available in Clear Select Pine, Douglas Fir and Natural Alder. (All photos shown in Clear Select Pine.)

Interior Trim



Stool and Apron

Only Available in double or single hung windows



WM 1021 • 5-1/4"



B 200 • 11/16" x 2-1/2"

Rosettes



Rosette • 2-3/4"



Rosette • 3-3/4"

EXTERIOR WINDOW TRIM

Cellular PVC Exterior Sill Options Pinnacle Windows (For Primed exterior finishes only)



Double Hung Sill Nose



2" Bull Nose Sill Nose



Belly Sill Nose



Casement Subsill



2" Casement Subsill



Half Round/Ellipse Sill Nose (Radius only)

Cellular PVC Exterior Casing Options Pinnacle Windows (For Primed exterior finishes only)



WM 180 Brickmould

3-1/2" Flat



WM 180 Brickmould with Flange



Williamsburg



5-1/2" Flat



Plantation (3-1/2" Side; 5-1/2" Head)

Clad Exterior Casing Options Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors

4-1/2" Backband



WM 180 Brickmould



WM 180 Solid Back Brickmould



Williamsburg



3-1/2" Flat

Pinnacle Windows



3/8" Subsill



1-1/4" Subsill



2-1/4" Subsill



Traditional Flush Fin (Casement/awning with 3-1/4" frame only)



Contemporary Flush Fin (Casement/awning with 3-1/4" frame only)

GLASS Pinnacle Windows | Pinnacle Select Windows | Pinnacle Patio Doors

*Special order item. Units with 1-1/4" OA triple IG are only available in LoE 366/180, obscure, satin etch, glue chip, rain and reed glass.



DIRECT SET AND RADIUS OPTIONS Pinnacle Windows

Before selecting a special grille pattern, confirm alignment with units below.

Radius Inner Grille Patterns



Pattern 1 3-spoke Standard



60" HR & up



Pattern 2 5-spoke Standard



1-spoke Quarter Round



Pattern 3 Single Radius Starburst 42" HR & up



2-spoke Quarter Round



Pattern 4 Double Radius Starburst 60" HR & up



3-spoke Ellipse









Radius Special Shapes



















Direct Set Special Shapes









Trapezoid



Right Triangle

Triangle



Parallelogram



Octagon

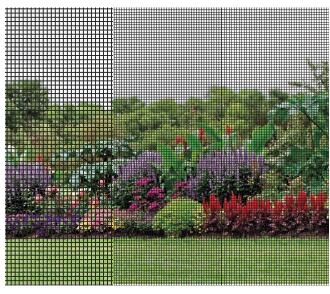


Pentoid



Pentoid

SCREENS Pinnacle Windows | Pinnacle Sliding Patio Doors
All exterior-applied screens for Pinnacle double hung, glide-by and
sliding patio doors come with screen frames matching the clad color
of the unit. Interior-applied screens for Pinnacle casement and awning
windows have screen frames available in champagne, white, bronze,
black, wood-veneered pine, wood-veneered alder or wood-veneered fir.



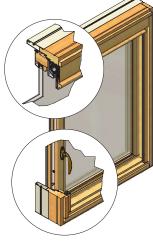
Conventional Screen Mesh

BetterVue® (Standard)

UltraVue®

SCREENS Pinnacle Select Windows

Windsor's standard BetterVue screen material provides improved visibility, airflow and insect resistance. Operating units are available with a standard screen or a retractable screen option. Standard screens are pressure mounted to fit within the frame of the window and are easily installed and removed. Push-out casements and awnings are available with a retractable screen. Retractable screens are available in pine, alder



and fir wood species and have a solid wood pull at the bottom of the screen for easy operation. These spring-loaded units pull down from the top and lock into place at the sill. All interior tracks and covers come standard with species matched wood veneer.

GRILLES Pinnacle Windows | Pinnacle Select Windows
All of our wood and cellular PVC (CPVC) Windsor Divided Lite bars
are hand-fitted to ensure a perfect fit.



7/8" & 1-1/4" Perimeter Grille



7/8" & 1-1/4" Stick Grille



3/4" & 1" Profiled Inner Grille



13/16" Flat Inner Grille (Not available on Select)



7/8" & 1-1/4" Exterior Clad Ogee Windsor Divided Lite



7/8" & 1-1/4" Exterior CPVC Ogee Windsor Divided Lite (Primed only)



5/8", 7/8", 1-1/4" & 2" Tall Putty Windsor Divided Lite



5/8", 7/8", 1-1/4" & 2" Short Putty Windsor Divided Lite



5/8", 7/8", 1-1/4" & 2" Short Tall and Short Contemporary Windsor Divided Lite



5/8", 7/8", 1-1/4" & 2" Tall Interior Contemporary Windsor Divided Lite



2" Tall Putty Simulated Check Rail



2" Exterior Low Profile Simulated Check Rail



2" CPVC Simulated Check Rail (Primed Interior Finish Only)



3-3/8" Simulated Mid Rail

GRILLE PROFILES Pinnacle Windows | Pinnacle Select Windows

Interior Grilles - Ogee



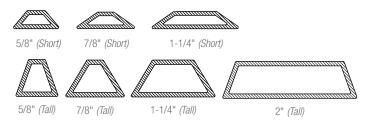
Exterior Grilles - Ogee



Interior Grilles - Putty



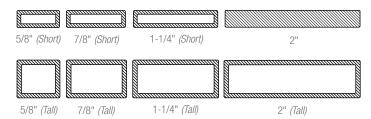
Exterior Grilles - Putty



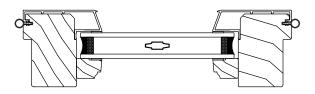
Interior Grilles - Contemporary



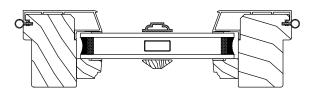
Exterior Grilles - Contemporary



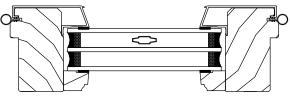
GRILLE SECTIONS



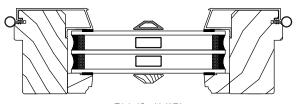
Standard Select IG with Inner Grille



Standard Select IG with WDL and Inner Bar



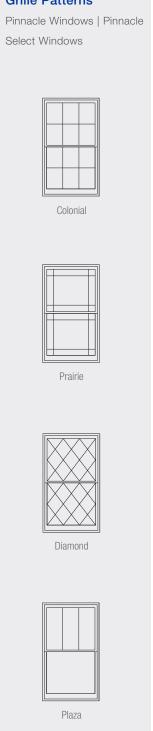
Triple IG with Inner Grille



Triple IG with WDL and Inner Bar

GRILLE PATTERNS

Some grille patterns are not available in all configurations and products. Casement and Awning Grille Patterns Pinnacle Windows | Pinnacle Select Windows **Double Hung Grille Patterns** Colonial Prairie Diamond Gothic Simulated Custom Plaza Custom Plaza Check Rail with 2" Bar Single Plaza Double Plaza Triple Plaza Plaza with Specified Custom Custom 2" Bar Equal Lite Pattern Pattern (2x2 shown) (Example) (Example) Patio Door Grille Patterns Pinnacle Patio Doors Single Plaza Colonial Prairie Diamond Gothic Custom Plaza



Double Plaza

Triple Plaza

Specified

Equal Lite

(2x2 shown)

Custom Pattern

(Example)

Custom Pattern

(Example)

Custom Pattern

(Example)

PATIO DOOR HANDLES AND FINISHES Pinnacle Patio Doors

Finishes marked with asterisks* feature a clear coating that protects the finish against tarnish and peeling.

This process extends the rich, bright life of the finish and dramatically delays the aging process.

Bi-fold doors are available with a classic or contemporary swinging handle in Satin Nickel, Brass and Oil Rubbed Bronze.









Oil Rubbed

Bronze

PATIO DOOR HINGES Pinnacle Patio Doors



Adjustable Guide Hinge

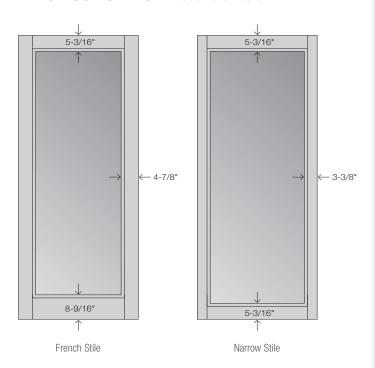


Adjustable Set Hinge



Ball Bearing Hinge

PATIO DOOR STILES Pinnacle Patio Doors



PINNACLE SELECT PATIO DOOR OPTIONS

INTERIOR WOOD SPECIES

Pinnacle Select Patio Doors





Clear Select Pine

Douglas Fir

GLASS Pinnacle Select Patio Doors



GRILLE PROFILES Pinnacle Select Patio Doors

Interior Grilles - Putty



Exterior Grilles - Putty



Interior Grilles - Contemporary



Exterior Grilles - Contemporary



PINNACLE SELECT PATIO DOOR OPTIONS

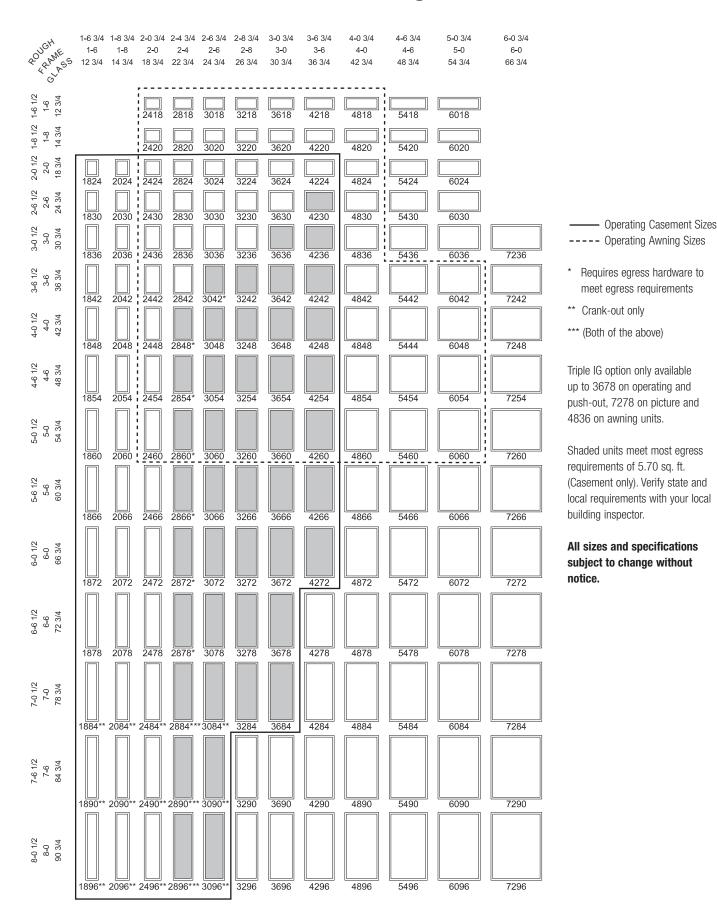
PATIO DOOR HANDLES AND FINISHES Pinnacle Select Patio Doors





Pinnacle Select Windows

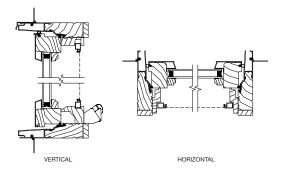
Casement, Awning & Picture



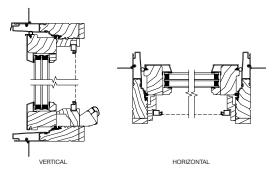
Pinnacle Select Windows Casement/Awning

Technical Drawings

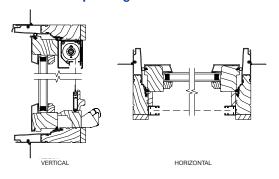
Casement Operating with Standard Screen



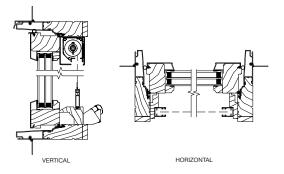
Triple IG Casement Operating with Standard Screen



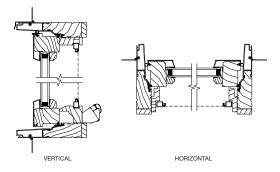
Casement Operating with Retractable Screen



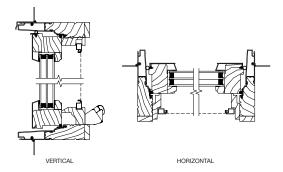
Triple IG Casement Operating with Retractable Screen



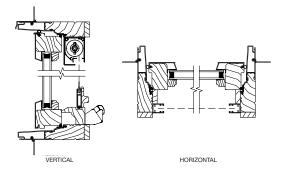
Awning Operating with Standard Screen



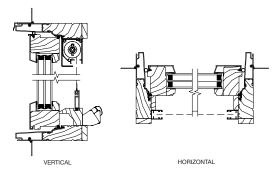
Triple IG Awning Operating with Standard Screen



Awning Operating with Retractable Screen



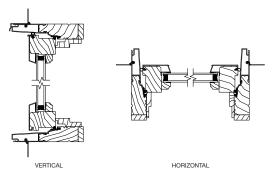
Triple IG Awning Operating with Retractable Screen



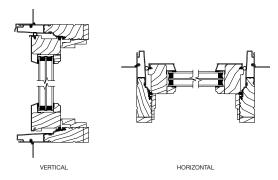
Pinnacle Select Windows Casement/Awning

Technical Drawings (cont.)

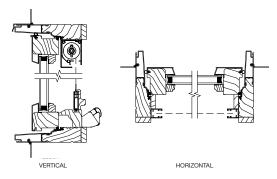
Casement Push-out with No Screen



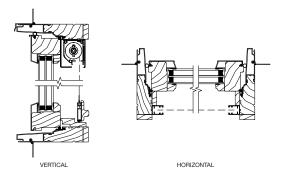
Triple IG Casement Push-out with No Screen



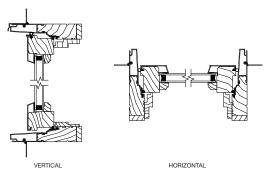
Casement Push-out with Retractable Screen



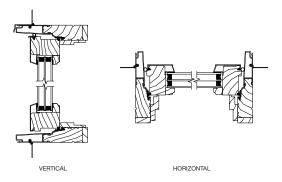
Triple IG Casement Push-out with Retractable Screen



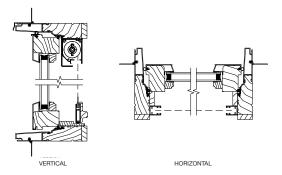
Awning Push-out with No Screen



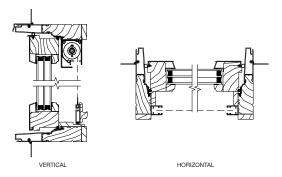
Triple IG Awning Push-out with No Screen



Awning Push-out with Retractable Screen



Triple IG Awning Push-out with Retractable Screen



Pinnacle Select Windows

French Casement

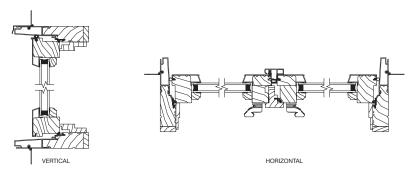
| SONGHIE | 3-0 3/4 3-0 13 15/32 | 3-4 3/4 3-4 15 15/32 | 4-0 3/4 4-0 19 15/32 | 4-8 3/4 4-8 23 15/32 | 5-0 3/4 5-0 25 15/32 |
|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 2-0 1/2 2-0 18 3/4 (| 3624 | 4024 | 4824 | 5624 | 6024 |
| 2-6 1/2 2-6 24 3/4 | 3630 | 4030 | 4830 | 5630 | 6030 |
| 3-0 1/2 3-0 30 3/4 | 3636 | 4036 | 4836 | 5636 | 6036 |
| 3-6 1/2 3-6 36 3/4 | 3642 | 4042 | 4842 | 5642 | 6042 |
| 4-0 1/2 4-0 42 3/4 | 3648 | 4048 | 4848 | 5648 | 6048 |
| 4-6 1/2 4-6 48 3/4 | 3654 | 4054 | 4854 | 5654 | 6054 |
| 5-0 1/2 5-0 54 3/4 | 3660 | 4060 | 4860 | 5660 | 6060 |
| 5-6 1/2 5-6 60 3/4 | 3666 | 4066 | 4866 | 5666 | 6066 |
| 6-0 1/2 6-0 66 3/4 | 3672 | 4072 | 4872 | 5672 | 6072 |

Shaded units meet most egress requirements of 5.70 sq. ft. Verify state and local requirements with your local building inspector.

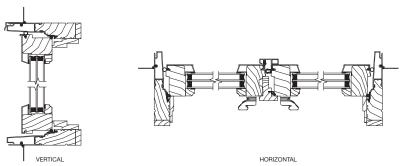
Pinnacle Select French Casement Windows

Technical Drawings

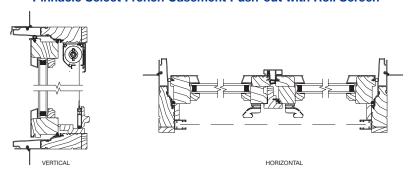
Pinnacle Select French Casement Push-out with No Screen



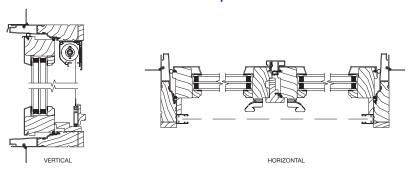
Pinnacle Select French Casement Triple IG Push-out with No Screen



Pinnacle Select French Casement Push-out with Roll Screen

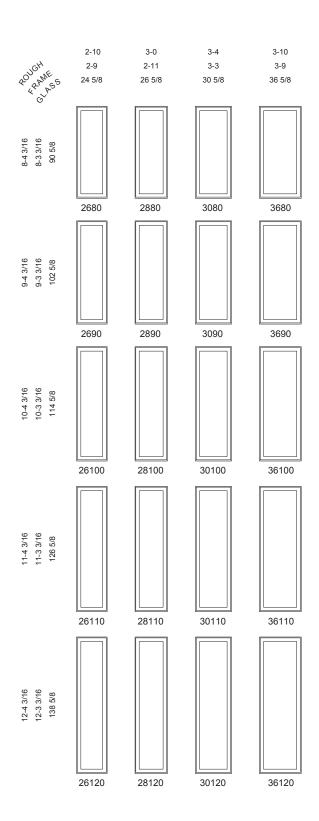


Pinnacle Select French Casement Triple IG Push-out with Roll Screen



Pinnacle Select Patio Doors

In-swing and Out-swing

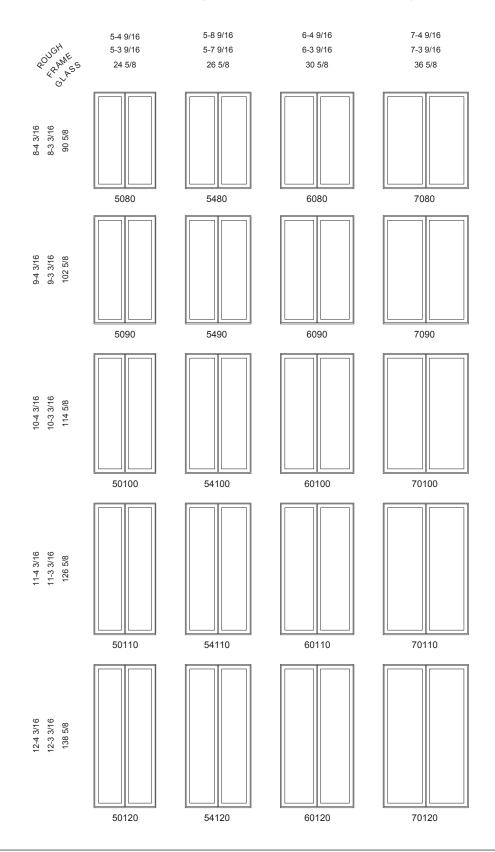


Door handing is determined while standing on the outside of the door. Left hand door; the hinges are on the left.

Right hand door; the hinges are on the right.

Pinnacle Select Patio Doors

In-swing and Out-swing

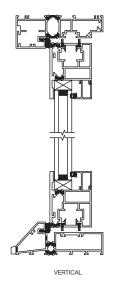


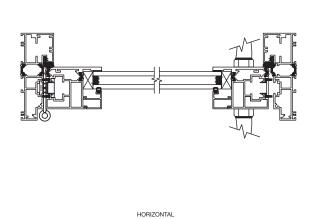
Door handing is determined while standing on the outside of the door. Left hand door; the hinges are on the left.

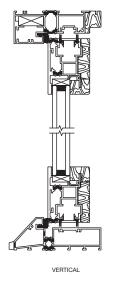
Right hand door; the hinges are on the right.

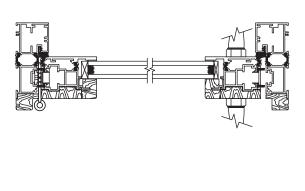
Pinnacle Select In-swing Patio Doors

Technical Drawings





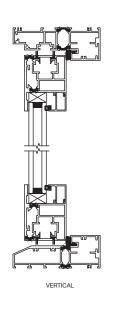


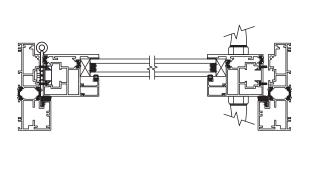


HORIZONTAL

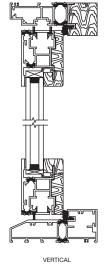
Pinnacle Select Out-swing Patio Doors

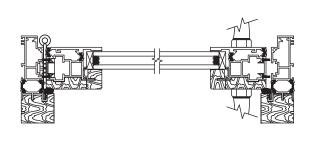
Technical Drawings





HORIZONTAL





HORIZONTAL

Casement, Awning & Picture

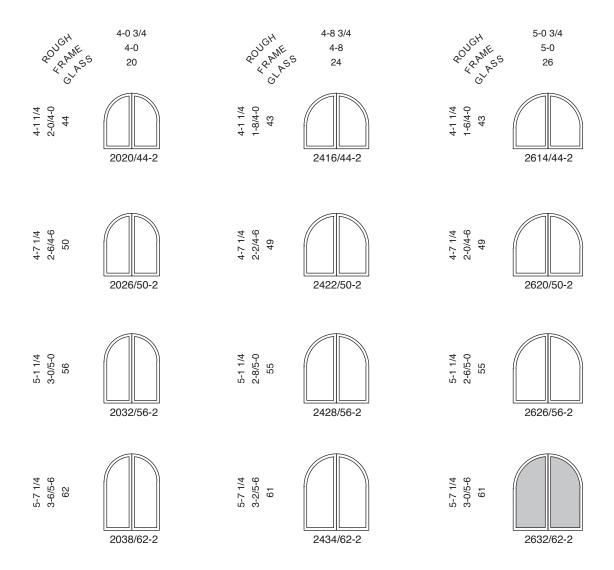
Pinnacle and Pinnacle Clad 3-1/4" Frame

| e vernes | 1-6 3/4 1-6 14 | 1-8 3/4 1-8 16 | 2-0 3/4 2-0 20 | 2-4 3/4 2-4 24 | 2-6 3/4 2-6 26 | 2-8 3/4 2-8 28 | 3-0 3/4 3-0 32 | 3-6 3/4 3-6 38 | 4-0 3/4 4-0 44 | 4-6 3/4 4-6 50 | 5-0 3/4 5-0 56 | 6-0 3/4 6-0 68 |
|------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| 1-6 1/2 1-6 14 | | | 2014 | 2414 | 2614 | 2014 | 2214 | 2014 | 4414 | F014 | F614 | |
| 1-8 1/2 1-8 16 | | | 2014 | 2414 | 2614 | 2814 | 3214 | 3814 | 4414 | 5014 | 5614 | |
| 2-0 1/2 2-0 20 | | | 2016 | 2416 | 2616 | 2816 | 3216 | 3816 | 4416 | 5016 | 5616 | |
| 2-6 1/2 2 2-6 26 | 1420 | 1620 | 2020 | 2420 | 2620 | 2820 | 3220 | 3820 | 4420 | 5020 | 5620 | |
| | 1426 | 1626 | 2026 | 2426 | 2626 | 2826 | 3226 | 3826 | 4426 | 5026 | 5626 | |
| 3-0 1/2 3-0 32 | 1432 | 1632 | 2032 | 2432 | 2632 | 2832 | 3232 | 3832 | 4432 | 5032 | 5632 | 6832 |
| 3-6 1/2 3-6 38 | | | | | | | | | | | | |
| | 1438 | 1638 | 2038 | 2438 | 2638* | 2838 | 3238 | 3838 | 4438 | 5038 | 5638 | 6838 |
| 4-0 1/2 4-0 44 | | | | | | | | | | | | |
| 73 | 1444 | 1644 | 2044 | 2444* | 2644 | 2844 | 3244 | 3844 | 4444 | 5044 | 5644 | 6844 |
| 4-6 1/2 4-6 50 | | | | | | | | | | | | |
| 7/1 | 1450 | 1650 | 2050 | 2450* | 2650 | 2850 | 3250 | 3850 | 4450 | 5050 | 5650 | II II |
| 5-0 1/2 5-0 56 | | | | | | | | | | | | 1 |
| Ži | 1456 | 1656 ! | 2056 | 2456* | 2656 | 2856 | 3256 | 3856 | 4456 | 5056 | 5656 | 6856 |
| 5-6 1/2 5-6 62 | | | | | | | | | | | | |
| | 1462 | 1662 | 2062 | 2462* | 2662 | 2862 | 3262 | 3862 | 4462 | 5062 | 5662 | 6862 |
| 6-0 1/2 6-0 68 | | | | | | | | | | | | |
| | 1468 | 1668 | 2068 | 2468* | 2668 | 2868 | 3268 | 3868 | 4468 | 5068 | 5668 | 6868 |
| 6-6 1/2 6-6 74 | | | | | | | | | | | | |
| Ö. | | | | | | | | | | | | |
| | 1474 | 1674 | 2074 | 2474* | 2674 | 2874 | 3274 | 3874 | 4474 | 5074 | 5674 | 6874 |
| 7-0 1/2 7-0 80 | | | | | | | | | | | | |
| | 1480 | 1680 | 2080 | 2480* | 2680 | 2880 | 3280 | 3880 | 4480 | 5080 | 5680 | 6880 |

—— Operating Casement Sizes ---- Operating Awning Sizes *Requires egress hardware to meet egress requirements

Shaded units meet most egress requirements of 5.70 sq. ft. (Casement only). Verify state and local requirements with your local building inspector.

Casement In-sash Radius Round Top



Casement In-sash Radius Segment Top

| Single Radius | | | | | | | | | | | | |
|--------------------------|------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|--|--|--|--|--|--|
| 20 JEH | 1-8 3/4 1-8 3 16 | 2-0 3/4 2-0 20 | 2-4 3/4 2-4 24 | 2-6 3/4 2-6 26 | 2-8 3/4 2-8 28 | 3-0 3/4 3-0 32 | | | | | | |
| 1-6 1/2 1-0/1-6 14 | 1608/14 | 2008/14 | 2408/14 | 2608/14 | 2808/14 | 3208/14 | | | | | | |
| 2-0 1/2 1-6/2-0 20 | 1614/20 | 2014/20 | 2414/20 | 2614/20 | 2814/20 | 3214/20 | | | | | | |
| 2-6 1 2-0/2 26 | 1620/26 | 2020/26 | 2420/26 | 2620/26 | 2820/26 | 3220/26 | | | | | | |
| | 1626/32 | 2026/32 | 2426/32 | 2626/32 | 2826/32 | 3226/32 | | | | | | |
| ю ю' | 1632/38 | 2032/38 | 2432/38 | 2632/38 | 2832/38 | 3232/38 | | | | | | |
| 4-0 1/2 3-6/4-0 44 | 1638/44 | 2038/44 | 2438/44 | 2638/44 | 2838/44 | 3238/44 | | | | | | |
| 4-6 1/2 4-0/4-6 50 | 1644/50 | 2044/50 | 2444/50 | 2644/50 | 2844/50 | 3244/50 | | | | | | |
| 0 0 4 | 1650/56 | 2050/56 | 2450/56 | 2650/56 | 2850/56 | 3250/56 | | | | | | |
| 5-6 1/2 5-0/5-6 62 | 1656/62 | 2056/62 | 2456/62 | 2656/62 | 2856/62 | 3256/62 | | | | | | |
| 6-0 1/2 5-6/6-0 68 | 1662/68 | 2062/68 | 2462/68 | 2662/68 | 2862/68 | 3262/68 | | | | | | |

---- Operating Sizes

Casement In-sash Radius Segment Top

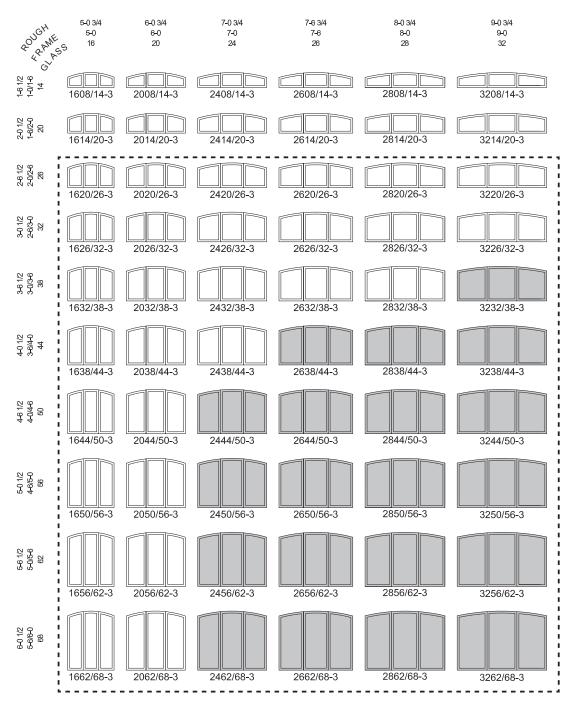
Two-wide Radius

| 20UCH RAME | 3-4 3/4 3-4 3-5 16 | 4-0 3/4 4-0 20 | 4-8 3/4 4-8 24 | 5-0 3/4 5-0 26 | 5-4 3/4 5-4 28 | 6-0 3/4 6-0 32 |
|--------------------------|-----------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| 1-6 1/2 1-0/1-6 14 | 1608/14-2 | 2008/14-2 | 2408/14-2 | 2608/14-2 | 2808/14-2 | 3208/14-2 |
| 2-0 1/2 1-6/2-0 20 | 1614/20-2 | 2014/20-2 | 2414/20-2 | 2614/20-2 | 2814/20-2 | 3214/20-2 |
| 2-6 1/2 2-0/2-6 26 | 1620/26-2 | 2020/26-2 | 2420/26-2 | 2620/26-2 | 2820/26-2 | 3220/26-2 |
| 3-0 1/2 2-6/3-0 32 | 1626/32-2 | 2026/32-2 | 2426/32-2 | 2626/32-2 | 2826/32-2 | 3226/32-2 |
| 3-6 1/2 3-0/3-6 38 | 1632/38-2 | 2032/38-2 | 2432/38-2 | 2632/38-2 | 2832/38-2 | 3232/38-2 |
| 4-0 1/2 3-6/4-0 44 | 1638/44-2 | 2038/44-2 | 2438/44-2 | 2638/44-2 | 2838/44-2 | 3238/44-2 |
| 4-6 1/2 4-0/4-6 50 | 1644/50-2 | 2044/50-2 | 2444/50-2 | 2644/50-2 | 2844/50-2 | 3244/50-2 |
| 5-0 1/2 4-6/5-0 56 | | 2050/56-2 | 2450/56-2 | 2650/56-2 | 2850/56-2 | 3250/56-2 |
| 5-6 1/2 5-0/5-6 62 | 1656/62-2 | 2056/62-2 | 2456/62-2 | 2656/62-2 | 2856/62-2 | 3256/62-2 |
| 6-0 1/2 5-6/6-0 68 | 1662/68-2 | 2062/68-2 | 2462/68-2 | 2662/68-2 | 2862/68-2 | 3262/68-2 |
| | | | | | | |

---- Operating Sizes

Casement In-sash Radius Segment Top

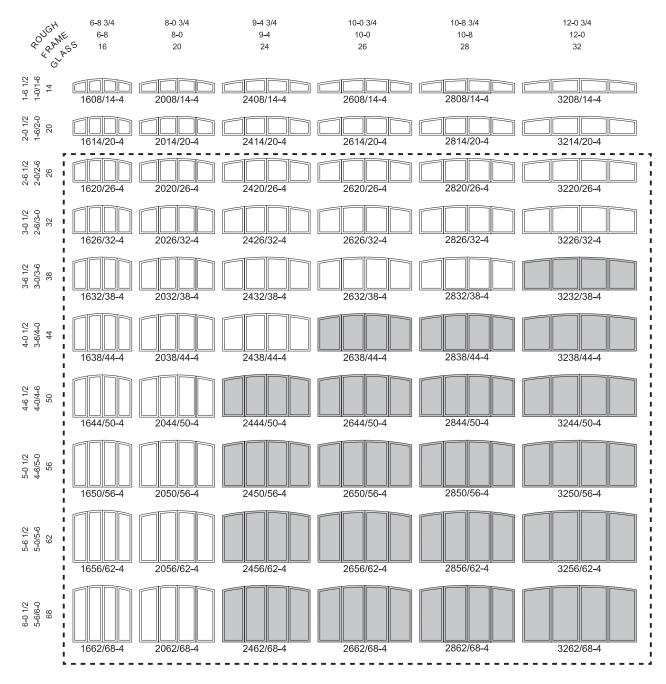
Three-wide Radius



---- Operating Sizes

Casement In-sash Radius Segment Top

Four-wide Radius



---- Operating Sizes

Casement Transom

Pinnacle and Pinnacle Clad 3-1/4" Frame

| MAS OR FRIMED MAS OR FRIMED MAS OR FRIMED ROUGH PRIME ROUGH FRAME | 1-9 9/16 1-6 3/4 1-6 3/4 1-6 3/4 1-6 | 1-11 9/16 1-8 3/4 1-8 3/4 1-8 3/4 1-8 16 | 2-3 9/16 2-0 3/4 2-0 3/4 2-0 3/4 2-0 20 | 2-7 9/16 2-4 3/4 2-4 3/4 2-4 3/4 2-4 24 | 2-9 9/16 2-6 3/4 2-6 3/4 2-6 3/4 2-6 26 | 2-11 9/16 2-8 3/4 2-8 3/4 2-8 3/4 2-8 28 | 3-3 9/16 3-0 3/4 3-0 3/4 3-0 3/4 3-0 32 |
|---|--|---|--|--|--|---|--|
| 1-2 15/16 1-0 1/2 1-1 1/4 1-0 1/2 8 | 1408 | 1608 | 2008 | 2408 | 2608 | 2808 | 3208 |
| 14 15/16 1-2 1/2 1-3 1/4 1-2 1/2 10 | 1410 | 1610 | 2010 | 2410 | 2610 | 2810 | 3210 |
| 1-6 15/16 14 1/2 1-5 1/4 14 1/2 1 4 | 1412 | 1612 | 2012 | 2412 | 2612 | 2812 | 3212 |
| 1-8 15/16 1-6 1/2 1-7 1/4 1-6 1/2 1-6 | 1414 | 1614 | 2014 | 2414 | 2614 | 2814 | 3214 |
| 1-10 15/16 1-8 1/2 1-9 1/4 1-8 1/2 1-8 | 1416 | 1616 | 2016 | 2416 | 2616 | 2816 | 3216 |
| 2-2 15/16 2-0 1/2 2-1 1/4 2-0 1/2 2-0 | | | 2020 | 2420 | 2620 | 2820 | 3220 |
| 2-6 15/16 2-4 1/2 2-5 1/4 2-4 1/2 2-4 2-4 | | | | 2424 | 2624 | 2824 | 3224 |
| 2-8 15/16 2-6 1/2 2-7 1/4 2-6 1/2 2-6 26 | | | | | 2626 | 2826 | 3226 |

Casement Transom, cont.

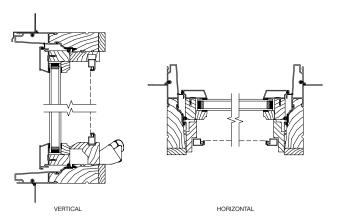
Pinnacle and Pinnacle Clad 3-1/4" Frame

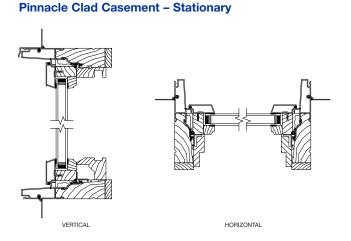
| WAS OPE PRIMED WAS OPE PRIMED WAS OPE PRIMED ROUGHPAINE ROUGHPAINE GLASS | 3-9 9/16 3-6 3/4 3-6 3/4 3-6 3/4 3-6 38 | 4-3 9/16 4-0 3/4 4-0 3/4 4-0 3/4 4-0 | 4-9 9/16 4-6 3/4 4-6 3/4 4-6 50 | 5-3 9/16 5-0 3/4 5-0 3/4 5-0 3/4 5-0 56 | 6-3 9/16 6-0 3/4 6-0 3/4 6-0 3/4 6-0 68 |
|--|--|--|---|--|--|
| 1-2 15/16 1-0 1/2 1-1 1/4 1-0 1/2 8 | 3808 | 4408 | 5008 | 5608 | 6808 |
| 1-4 15/16 1-2 1/2 1-3 1/4 1-2 1/2 1-2 | 3810 | 4410 | 5010 | 5610 | 6810 |
| 1-6 15/16 1-4 1/2 1-5 1/4 1-4 1/2 1-2 | 3812 | 4412 | 5012 | 5612 | 6812 |
| 1-8 15/16 1-6 1/2 1-7 1/4 1-6 1/2 1-6 | 3814 | 4414 | 5014 | 5614 | 6814 |
| 1-10 15/16 1-8 1/2 1-9 1/4 1-8 1/2 1-6 | 3816 | 4416 | 5016 | 5616 | 6816 |
| 2-2 15/16 2-0 1/2 2-1 1/4 2-0 20 | 3820 | 4420 | 5020 | 5620 | 6820 |
| 2-6 15/16 2-4 1/2 2-5 1/4 2-4 1/2 2-4 | 3824 | 4424 | 5024 | 5624 | 6824 |
| 2-8 15/16 2-6 1/2 2-7 1/4 2-6 1/2 2-6 | 3826 | 4426 | 5026 | 5626 | 6826 |

Pinnacle Clad Casement & Awning Windows

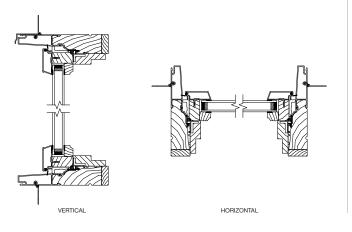
Technical Drawings

Pinnacle Clad Casement - Operating

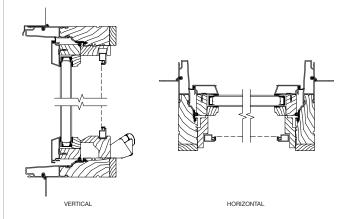




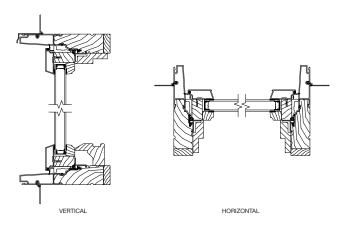
Pinnacle Clad Casement - Transom and Picture



Pinnacle Clad Awning - Operating



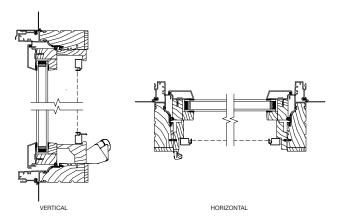
Pinnacle Clad Awning - Stationary



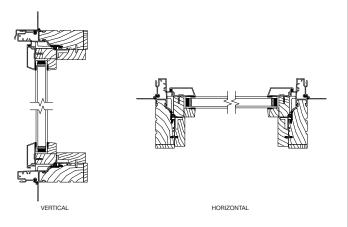
Pinnacle Clad Casement & Awning with 3-1/4" Frame Windows

Technical Drawings

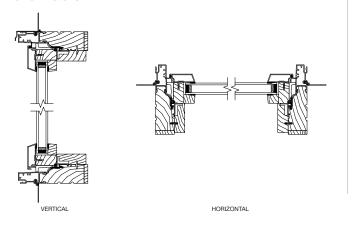
Pinnacle Clad Casement with 3-1/4" Frame - Operating



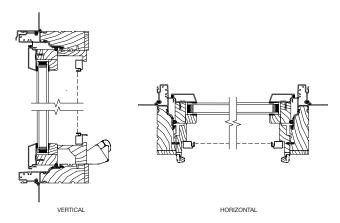
Pinnacle Clad Casement with 3-1/4" Frame - Stationary



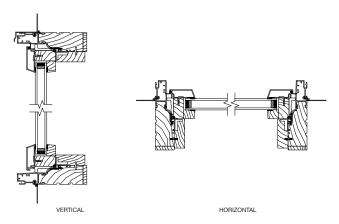
Pinnacle Clad Casement with 3-1/4" Frame – Transom and Picture



Pinnacle Clad Awning with 3-1/4" Frame - Operating



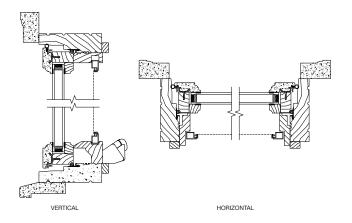
Pinnacle Clad Awning with 3-1/4" Frame - Stationary



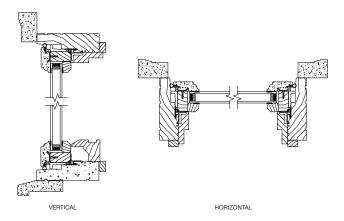
Pinnacle Primed Casement & Awning Windows

Technical Drawings

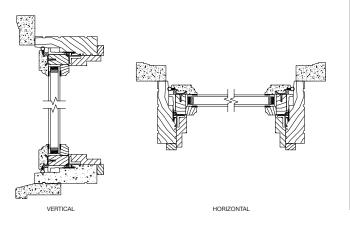
Pinnacle Primed Casement - Operating



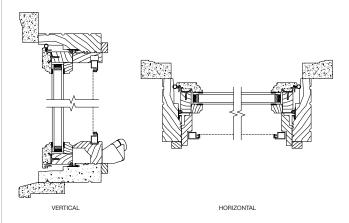
Pinnacle Primed Casement - Stationary



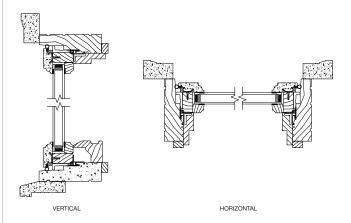
Pinnacle Primed Casement - Transom and Picture



Pinnacle Primed Awning - Operating



Pinnacle Primed Awning - Stationary



Double Hung

| adien adien | 1-10 1/8 1-9 3/8 16 | 2-2 1/8 2-1 3/8 20 | 2-6 1/8 2-5 3/8 24 | 2-8 1/8 2-7 3/8 26 | 2-10 1/8 2-9 3/8 28 | 3-0 1/8 2-11 3/8 30 | 3-2 1/8 3-1 3/8 32 | 3-6 1/8 3-5 3/8 36 | 3-10 1/8 3-9 3/8 40 | 4-0 1/8 3-11 3/8 42 |
|-----------------------------|---------------------------|--------------------------|--------------------------|--------------------------|---------------------------|---------------------------|--------------------------|--------------------------|---------------------------|---------------------------|
| 3-1 1/ 3-0 3/ 14-14 | 1614 | 2014 | 2414 | 2614 | 2814 | 3014 | 3214 | 3614 | 4014 | 4214 |
| 3-5 1/4 3-4 3/4 16-16 | 1616 | 2016 | 2416 | 2616 | 2816 | 3016 | 3216 | 3616 | 4016 | 4216 |
| 4-1 1/4 4-0 3/4 20-20 | 1620 | 2020 | 2420 | 2620 | 2820 | 3020 | 3220 | 3620 | 4020 | 4220 |
| 4-5 1/4 4-4 3/4 22-22 | | | | | | | | | | |
| 4-9 1/4 4-8 3/4 24-24 | 1622 | 2022 | 2422 | 2622 | 2822 | 3022 | 3222 | 3622 | 4022 | |
| 5-1 1/4 5-0 3/4 26-26 | 1624 | 2024 | 2424 | 2624 | 2824 | 3024 | 3224 | 3624 | 1024 | |
| 5-5 1/4 5-4 3/4 28-28 | 1626 | 2026 | 2426 | 2626 | 2826 | 3026 | 3226 | 3626 | 4026 | |
| 5-9 1/4 5-8 3/4 30-30 | 1628 | 2028 | 2428 | 2628 | 2828 | 3028 | 3228 | 3628 | 4028 | 4228 |
| 6-1 1/4 6-0 3/4 32-32 | 1630 | 2030 | 2430 | 2630 | 2830 | 3030 | 3230 | 3630 | | 4230 |
| 6-5 1/4 6-4 3/4 34-34 | 1632 | 2032 | 2432 | 2632 | 2832 | 3032 | 3232 | 3632 | 4032 | 4232 |
| 6-9 1/4 6-8 3/4 36-36 | 1634 | 2034 | 2434 | 2634 | 2834 | 3034 | 3234 | 3634 | 4034 | 4234 |
| | 1636 | 2036 | 2436 | 2636 | 2836 | 3036 | 3236 | 3636 | 4036 | |
| 7-5 1/4 7-4 3/4 40-40 | 1640 | 2040 | 2440 | 2640 | 2840 | 3040 | 3240 | 3640 | 4040* | 4240* |
| 7-9 1/4 7-8 3/4 42-42 | 1642 | 2042 | 2442 | 2642 | 2842 | 3042 | 3242 | 3642 | 4042* | 4242* |
| | 1644 | 2044 | 2444 | 2644 | 2844 | 3044 | 3244 | 3644 | 4044* | 4244* |

---- Clad and Concealed Jambliner only *Clad only

Double Hung Picture

| Solver Solver | 1-2 1/8 1- 1-1 3/8 1- 5 8 | | | 2-2 1/8 2-1 3/8 20 | 2-6 1/8 2-5 3/8 24 | 2-8 1/8 2-7 3/8 26 | 2-10 1/8 2-9 3/8 28 | 3-2 1/8 3-1 3/8 32 | 4-2 1/8 4-1 3/8 44 | 5-2 1/8 5-1 3/8 56 | 6-1 3/8 6-2 1/8 68 |
|------------------------------|---------------------------------|-----|------|--------------------------|--------------------------|--------------------------|---------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| 4-1 1/4 4-0 3/4 41 1/2 | | 042 | 1242 | 2042 | 2442 | 2642 | 2942 | 3242 | 4442 | 5642 | 6942 |
| 4-5 1/4 4-4 3/4 45 1/2 | | 042 | | 2042 | | 2642 | 2842 | 3242 | 4442 | 5642 | 6842 |
| 4-9 1/4 4-8 3/4 49 1/2 | 0846 1 | 046 | 1246 | 2046 | 2446 | 2646 | 2846 | 3246 | 4446 | 5646 | 6846 |
| 5-1 1/4 5-0 3/4 53 1/2 | 0850 1 | 050 | 1250 | 2050 | 2450 | 2650 | 2850 | 3250 | 4450 | 5650 | 6850 |
| | 0854 1 | 054 | 1254 | 2054 | 2454 | 2654 | 2854 | 3254 | 4454 | 5654 | 6854 |
| 5-5 1/4 5-4 3/4 57 1/2 | 0858 1 | 058 | 1258 | 2058 | 2458 | 2658 | 2858 | 3258 | 4458 | 5658 | 6858 |
| 5-9 1/4 5-8 3/4 61 1/2 | | | | | | | | | | | |
| 6-1 1/4 6-0 3/4 65 1/2 | 0862 1 | 062 | 1262 | 2062 | 2462 | 2662 | 2862 | 3262 | 4462 | 5662 | 6862 |
| | 0866 1 | 066 | 1266 | 2066 | 2466 | 2666 | 2866 | 3266 | 4466 | 5666 | 6866 |
| 6-5 1/4 6-4 3/4 69 1/2 | | | | | | | | | | | |
| 6-9 1/4 6-8 3/4 73 1/2 | 0870 1 | 070 | 1270 | 2070 | 2470 | 2670 | 2870 | 3270 | 4470 | 5670 | 6870 |
| 222 | 0874 1 | 074 | 1274 | 2074 | 2474 | 2674 | 2874 | 3274 | 4474 | | |
| 7-1 1/4 7-0 3/4 77 1/2 | | | | | | | | | | | |
| | | 078 | 1278 | 2078 | 2478 | 2678 | 2878 | 3278 | 4478 | | |
| 7-5 1/4 7-4 3/4 81 1/2 | | | | | | | | | | | |
| 7-9 1/4 7-8 3/4 85 1/2 | 0882 1 | 082 | 1282 | 2082 | 2482 | 2682 | 2882 | 3282 | 4482 | | |
| 7-9 7-8 85 | 0886 1 | 086 | 1286 | 2086 | 2486 | 2686 | 2886 | 3286 | 4486 | | |
| 8-1 1/4 8-0 3/4 89 1/2 | | | | | | | | | | | |
| | 0890 1 | 090 | 1290 | 2090 | 2490 | 2690 | 2890 | 3290 | 4490 | | |

Double Hung Transom

Clad (In-sash)

| MASORGILAD MASORGILAD | 1-10 1/8 | 2-2 1/8 | 2-6 1/8 | 2-8 1/8 | 2-10 1/8 | 3-01/8 | 3-2 1/8 | 3-6 1/8 | 3-10 1/8 | 4-0 1/8 | 4-2 1/8 | 5-2 1/8 |
|---|----------|---------|---------|------------------|------------------|----------|---------|---------|----------|----------|---------|---------|
| MASORGECLIAD MASORGERIANE ROUGH CHANE | 1-10 1/8 | 2-2 1/8 | 2-6 1/8 | 2-8 1/8 | 2-10 1/8 | 3-0 1/8 | 3-2 1/8 | 3-6 1/8 | 3-10 1/8 | 4-0 1/8 | 4-2 1/8 | 5-2 1/8 |
| MAS. OUGH CHERAME | 1-9 3/8 | 2-1 3/8 | 2-5 3/8 | 2 - 7 3/8 | 2 - 9 3/8 | 2-11 3/8 | 3-1 3/8 | 3-5 3/8 | 3-9 3/8 | 3-11 3/8 | 4-1 3/8 | 5-1 3/8 |
| N. ROU FRAM. | 17 3/8 | 21 3/8 | 25 3/8 | 27 3/8 | 29 3/8 | 31 3/8 | 33 3/8 | 37 3/8 | 41 3/8 | 43 3/8 | 45 3/8 | 57 3/8 |
| | | | | | | | | | | | | |
| 1-0 1/2 1-0 1/2 1-0 8 | | | | | | | | | | | | |
| 1-0 1/ 1-0 1/ 1-0 8 | 1608 | 2008 | 2408 | 2608 | 2808 | 3008 | 3208 | 3608 | 4008 | 4208 | 4408 | 5608 |
| | | | | | | | | | | | | |
| 1-2 1/2 1-2 1/2 1-2 10 | | | | | | | | | | | | |
| 4 4 4 | 1610 | 2010 | 2410 | 2610 | 2810 | 3010 | 3210 | 3610 | 4010 | 4210 | 4410 | 5610 |
| 1/2 1/2 2 2 | | | | | | | | | | | | |
| 1-4-1 1-4-1 1-4-1 12 | | | | | | | | | | | | |
| + + | 1612 | 2012 | 2412 | 2612 | 2812 | 3012 | 3212 | 3612 | 4012 | 4212 | 4412 | 5612 |
| 1/2 1/2 4 | | | | | | | | | | | | |
| 1-6 1/2 1-6 1/2 1-6 | | | | | | | | | | | | |
| ~ ~ | 1614 | 2014 | 2414 | 2614 | 2814 | 3014 | 3214 | 3614 | 4014 | 4214 | 4414 | 5614 |
| 2 2 2 | | | | | | | | | | | | |
| 2-0 1/2 2-0 1/2 2-0 20 | | | | | | | | | | | | |
| 0 0 | 1620 | 2020 | 2420 | 2620 | 2820 | 3020 | 3220 | 3620 | 4020 | 4220 | 4420 | 5620 |
| 0 0 | | | | | | | | | | | | |
| 2-6 1/2 2-6 1/2 2-6 2-6 26 | | | | | | | | | | | | |
| 2 2 | 1626 | 2026 | 2426 | 2626 | 2026 | 2026 | 2226 | 2626 | 4006 | 4226 | 4426 | F626 |
| | 1626 | 2026 | 2426 | 2626 | 2826 | 3026 | 3226 | 3626 | 4026 | 4226 | 4426 | 5626 |
| Ω Ω | | | | | | | | | | | | |
| 3-0 1/2 3-0 1/2 3-0 32 | | | | | | | | | | | | |
| E E | 1000 | | | | | | | | 1000 | 1000 | 1100 | |
| | 1632 | 2032 | 2432 | 2632 | 2832 | 3032 | 3232 | 3632 | 4032 | 4232 | 4432 | 5632 |

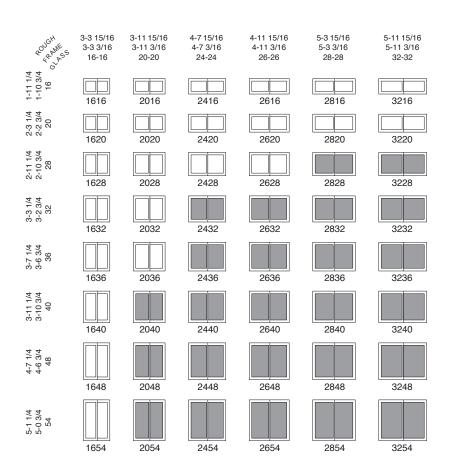
Double Hung Transom

Primed (In-sash)

| Mes. OPC PRIMED Nes. OPC PRIME PRIME EASE | 2-0 3/4 1-10 1/8 1-9 3/8 | 2-4 3/4 2-2 1/8 2-1 3/8 | 2-8 3/4 2-6 1/8 2-5 3/8 | 2-10 3/4 2-8 1/8 2-7 3/8 | 3-0 3/4 2-10 1/8 2-9 3/8 | 3-2 3/4 3-0 1/8 2-11 3/8 | 3-4 3/4 3-2 1/8 3-1 3/8 | 3-8 3/4 3-6 1/8 3-5 3/8 | 4-0 3/4 3-10 1/8 3-9 3/8 | 4-4 3/4 4-2 1/8 4-1 3/8 | 5-4 3/4 5-2 1/8 5-1 3/8 | 6-4 3/4 6-2 1/8 6-1 3/8 |
|--|--------------------------------|-------------------------------|-------------------------------|--------------------------------|--------------------------------|--------------------------------|-------------------------------|-------------------------------|--------------------------------|-------------------------------|-------------------------------|-------------------------------|
| 1-4 5/8 1-2 1/16 1-1 9/16 8 | 16 1608 | 20 2008 | 24 | 26 2608 | 28 2808 | 30 3008 | 32 3208 | 36 3608 | 40 | 4408 | 5608 | 6808 |
| 1-6 5/8 1-4 1/16 1-3 9/16 | 1610 | 2010 | 2410 | 2610 | 2810 | 3010 | 3210 | 3610 | 4010 | 4410 | 5610 | 6810 |
| 1-8 5/8 1-6 1/16 1-5 9/16 | 1612 | 2012 | 2412 | 2612 | 2812 | 3012 | 3212 | 3612 | 4012 | 4412 | 5612 | 6812 |
| 1-10 5/8 1-8 1/16 1-7 9/16 | 1614 | 2014 | 2414 | 2614 | 2814 | 3014 | 3214 | 3614 | 4014 | 4414 | 5614 | 6814 |
| 2-4 5/8 2-2 1/16 2-1 9/16 20 | 1620 | 2020 | 2420 | 2620 | 2820 | 3020 | 3220 | 3620 | 4020 | 4420 | 5620 | 6820 |
| 2-10 5/8 2-8 1/16 2-7 9/16 26 | 1626 | 2026 | 2426 | 2626 | 2826 | 3026 | 3226 | 3626 | 4026 | 4426 | 5626 | 6826 |
| 3-4 5/8 3-2 1/16 3-1 9/16 32 | 1632 | 2032 | 2432 | 2632 | 2832 | 3032 | 3232 | 3632 | 4032 | 4432 | 5632 | 6832 |

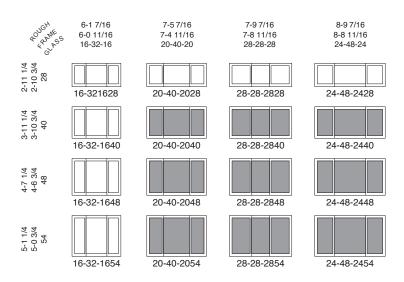
Clad Glide-by

Pinnacle glide-bys are available with clad exterior only.



Pinnacle

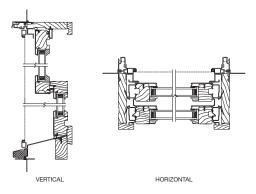
Triple Units



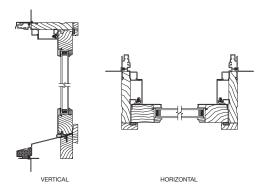
Pinnacle Clad/Primed Double Hung & Glide-by Windows

Technical Drawings

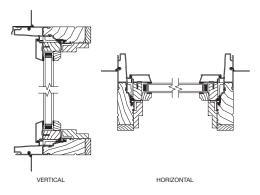
Pinnacle Clad Double Hung - Operating



Pinnacle Clad Double Hung - Picture

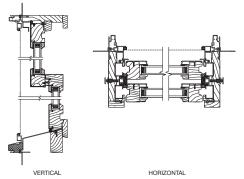


Pinnacle Clad Double Hung - Transom

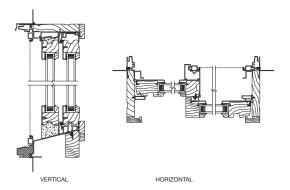


Pinnacle Clad Concealed Jambliner

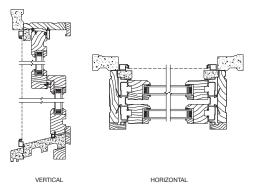
Double Hung - Operating



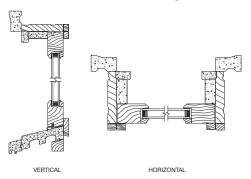
Pinnacle Clad Glide-by



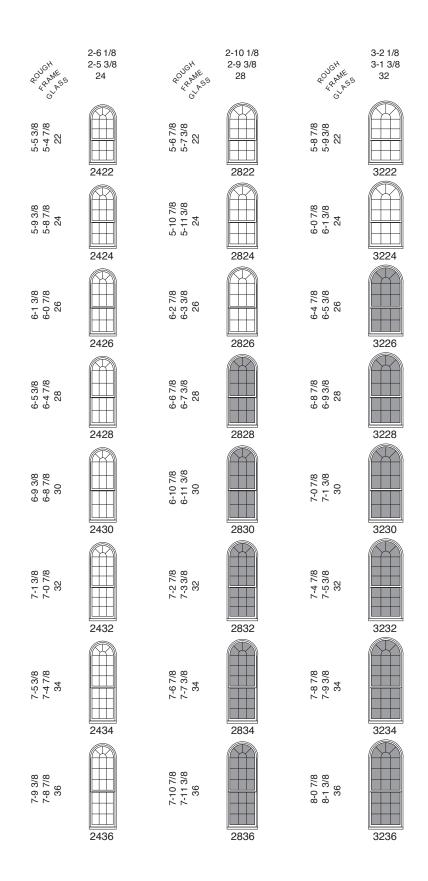
Pinnacle Primed Double Hung - Operating



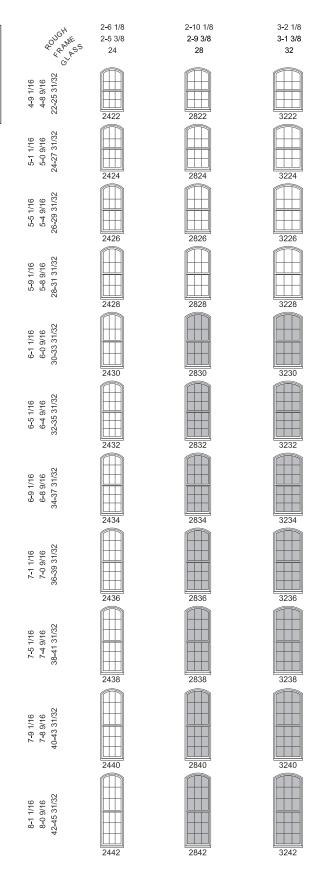
Pinnacle Primed Double Hung - Picture



Single Hung Radius Round Top



Single Hung Radius Segment Top

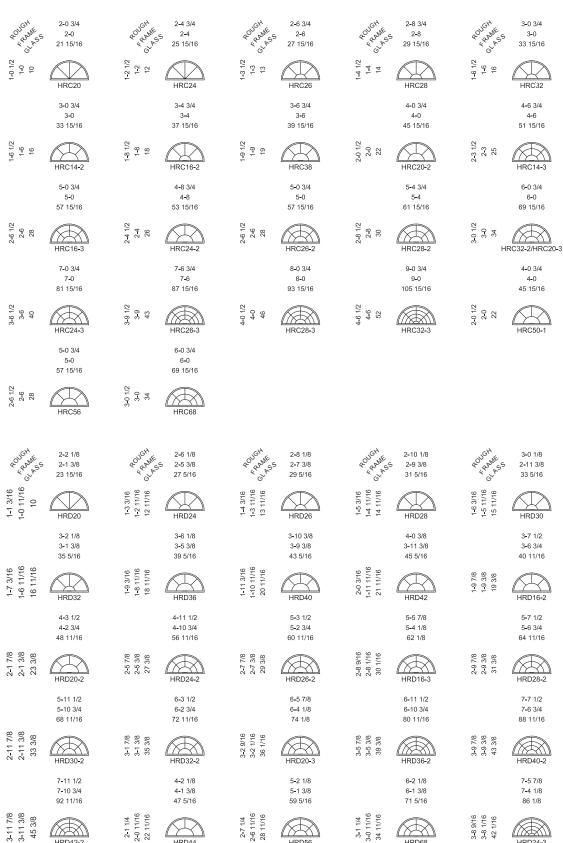


Direct Set Radius

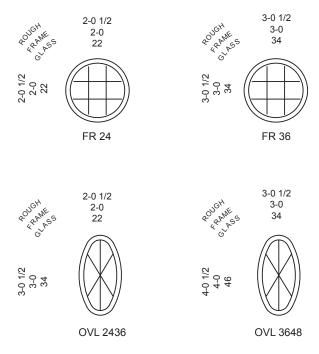
Casement

Double

Hung



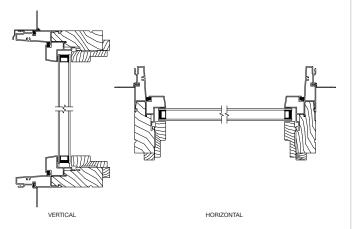
Direct Set



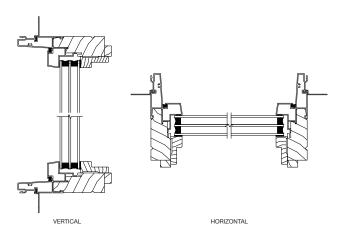
Pinnacle Clad Direct Set, Direct Set Radius & Corner Windows

Technical Drawings

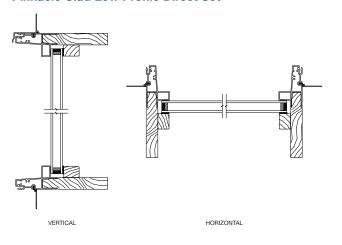
Pinnacle Clad Direct Set



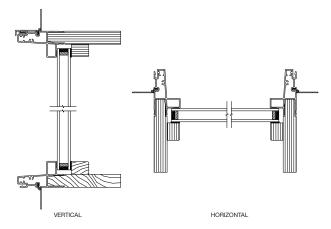
Pinnacle Clad Triple IG Direct Set



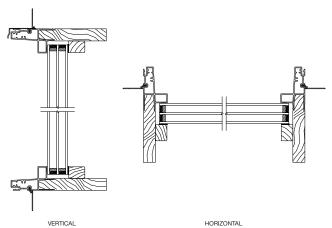
Pinnacle Clad Low Profile Direct Set



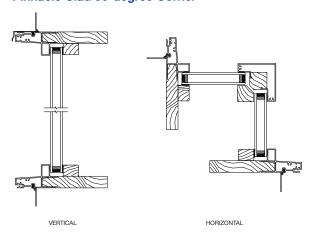
Pinnacle Clad Direct Set Radius



Pinnacle Clad Triple IG Low Profile Direct Set



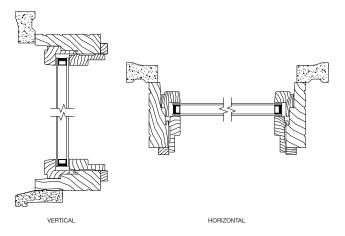
Pinnacle Clad 90-degree Corner



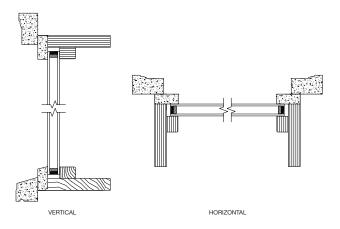
Pinnacle Primed Direct Set & Direct Set Radius Windows

Technical Drawings

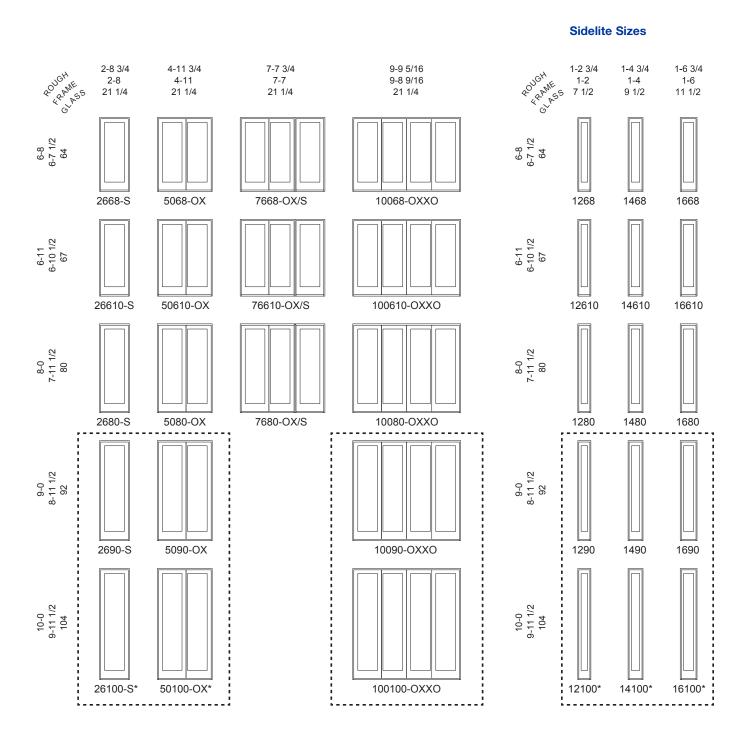
Pinnacle Primed Direct Set



Pinnacle Primed Direct Set Radius

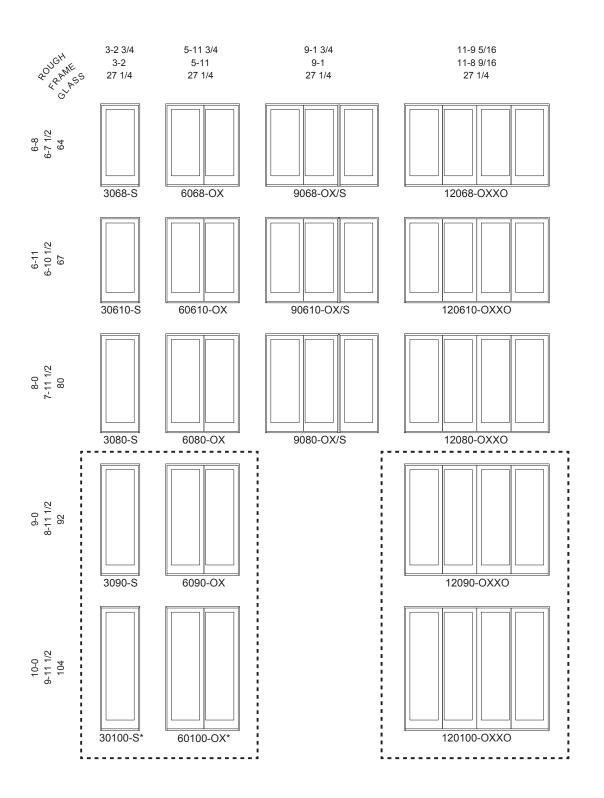


Clad & Primed French Sliding Patio Doors



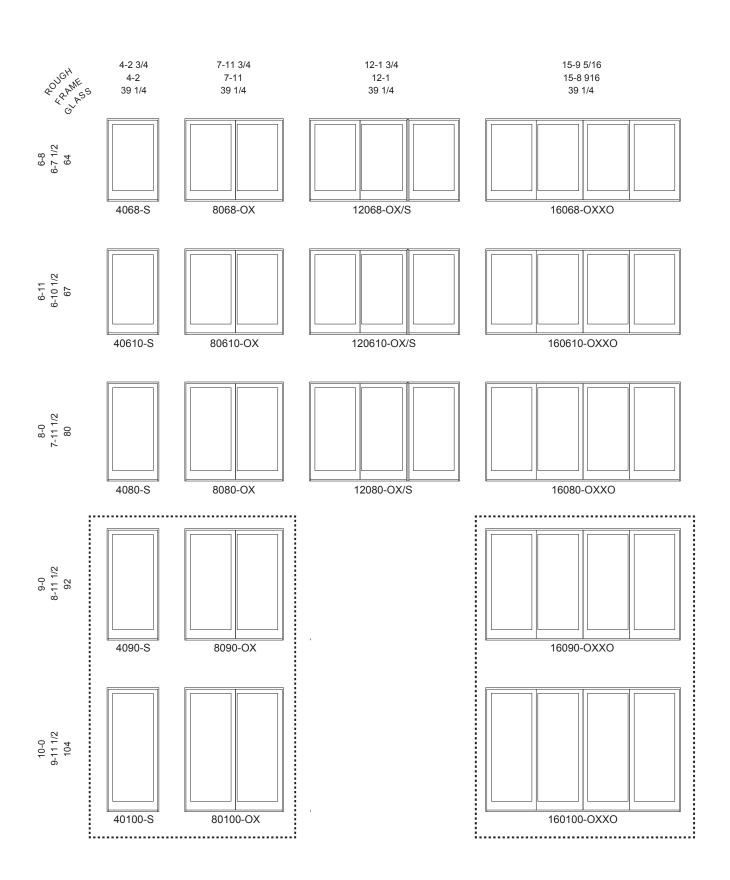
---- Clad only

Clad & Primed French Sliding Patio Doors, cont.

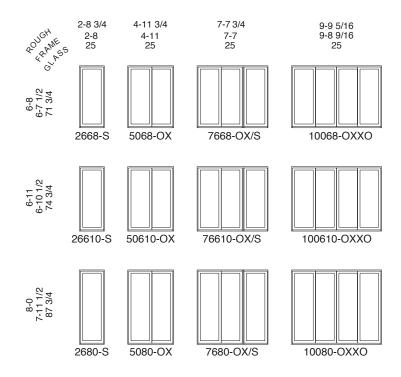


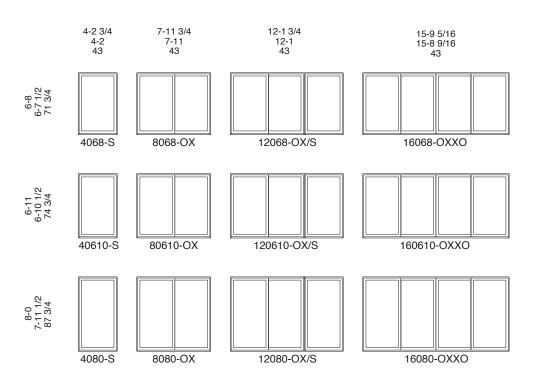
---- Clad only

Clad & Primed French Sliding Patio Doors, cont.

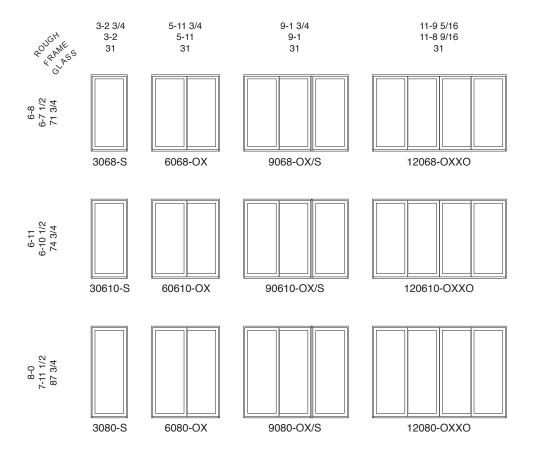


Clad Narrow Sliding Patio Doors

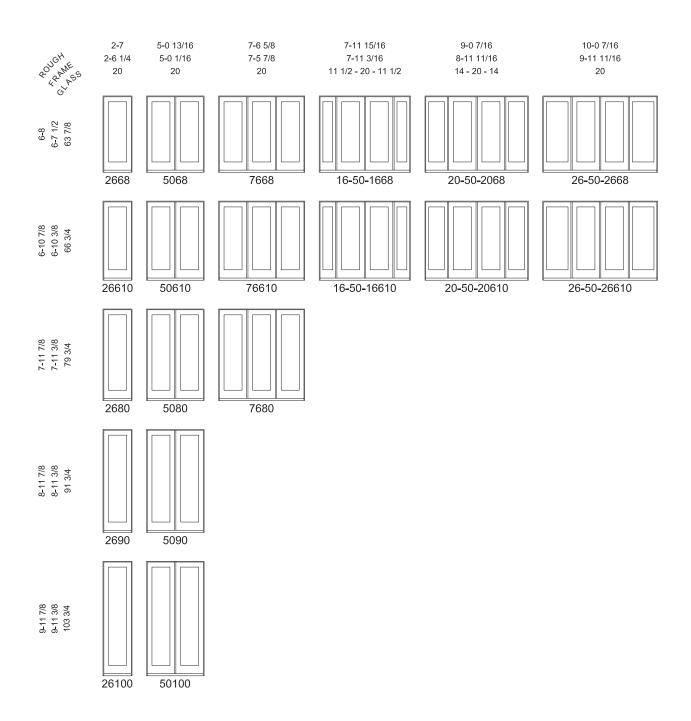




Clad Narrow Sliding Patio Doors



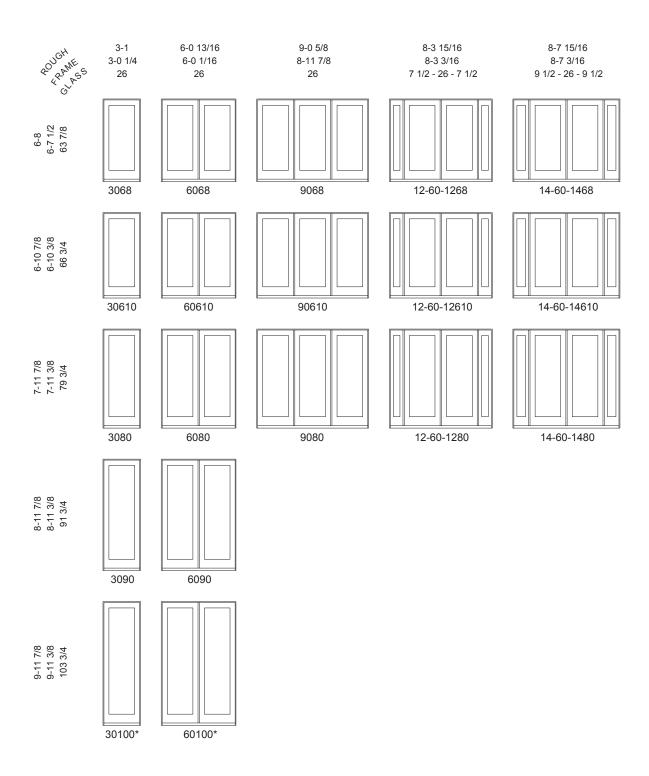
Clad In-swing Patio Doors



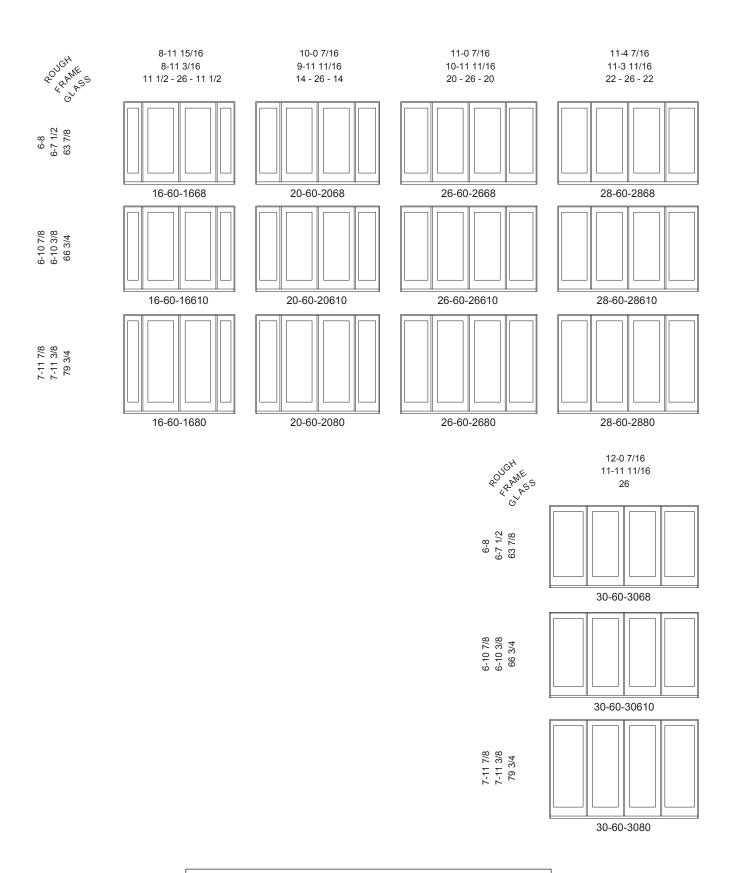
Clad In-swing Patio Doors, cont.

| eoloh erane cirs | 2-9 2-8 1/4 22 | 5-4 13/16 5-4 1/16 22 | 8-0 5/8 7-11 7/8 22 | 7-11 15/16 7-11 3/16 9 1/2 - 22 - 9 1/2 | 2016H 2016ANE 01ASS | 1-2 3/4 1-2 7 1/2 | 1-4 3/4 1-4 9 1/2 | 1-6 3/4 1-6 11 1/2 | 2-1 2-0 1/4 14 |
|---------------------------------|----------------------|-----------------------------|---------------------------|---|---------------------------------|-------------------------|-------------------------|--------------------------|----------------------|
| 6-8 6-7 1/2 63 7/8 | 2868 | 5468 | 8068 | 14-54-1468 | 6-8 6-7 1/2 63 7/8 | 1268 | 1468 | 1668 | 2068 |
| 6-10 7/8 6-10 3/8 66 3/4 | 28610 | 54610 | 80610 | 14-54-14610 | 6-10 7/8 6-10 3/8 66 3/4 | 12610 | 14610 | 16610 | 20610 |
| 7-11 7/8 7-11 3/8 79 3/4 | 2880 | 5480 | 8080 | | 7-11 7/8 7-11 3/8 79 3/4 | 1280 | 1480 | 1680 | 2080 |
| 8-11 7/8 8-11 3/8 91 3/4 | 2890 | 5490 | | | 8-11 7/8 8-11 3/8 91 3/4 | 1290 | 1490 | 1690 | 2090 |
| 9-11 7/8 9-11 3/8 103 3/4 | 28100 | 54100 | | | 9-11 7/8 9-11 3/8 103 3/4 | 12100 | 14100 | 16100 | 20100 |

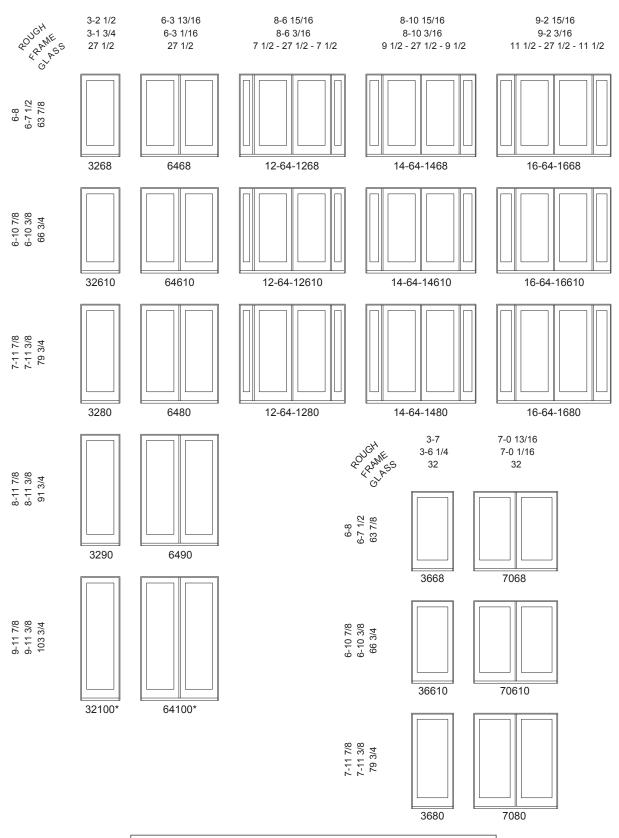
Clad In-swing Patio Doors, cont.



Clad In-swing Patio Doors, cont.



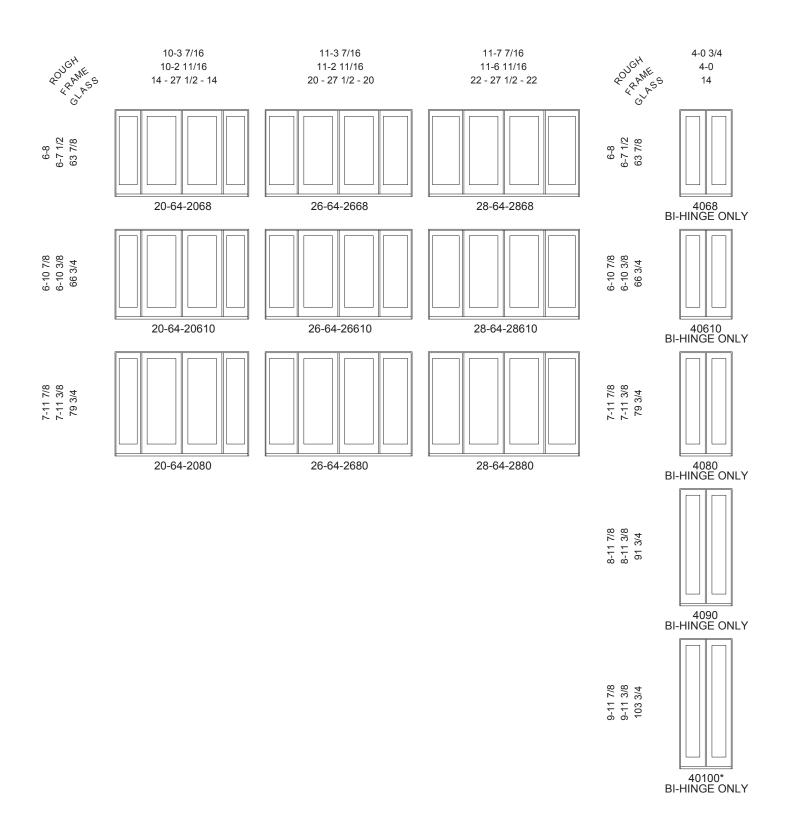
Clad In-swing Patio Doors, cont.



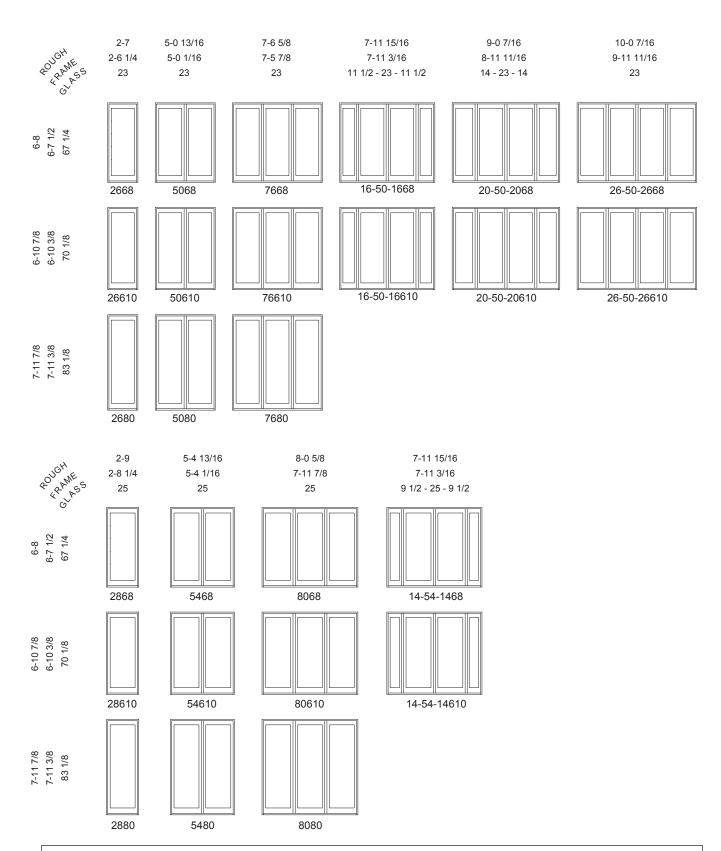
Door handing is determined while standing on the **OUTSIDE** of the door. **Left hand door:** Hinges are on the left. **Right hand door:** Hinges are on the right.

73

Clad In-swing Patio Doors, cont.



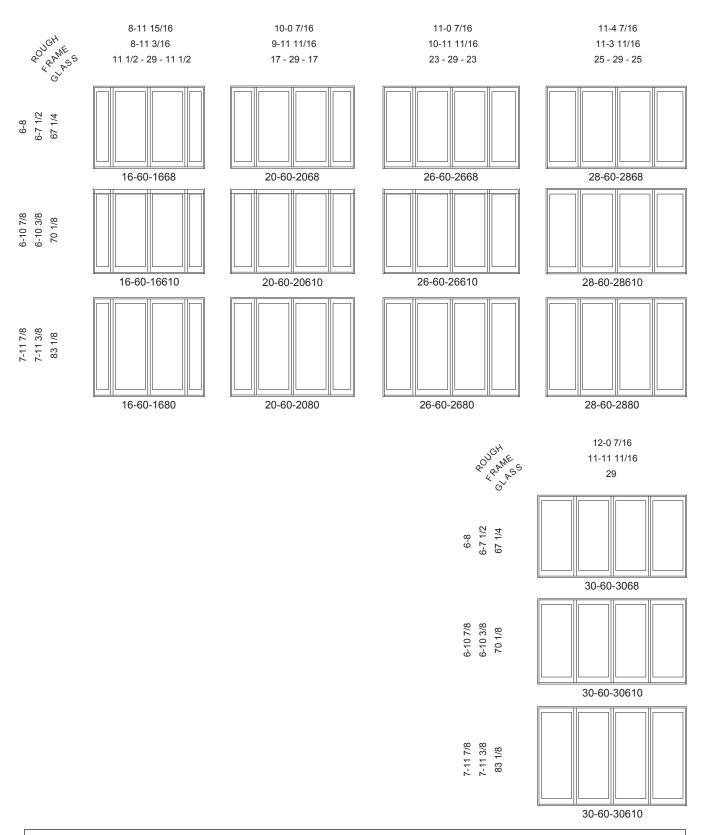
Clad Narrow In-swing Patio Doors



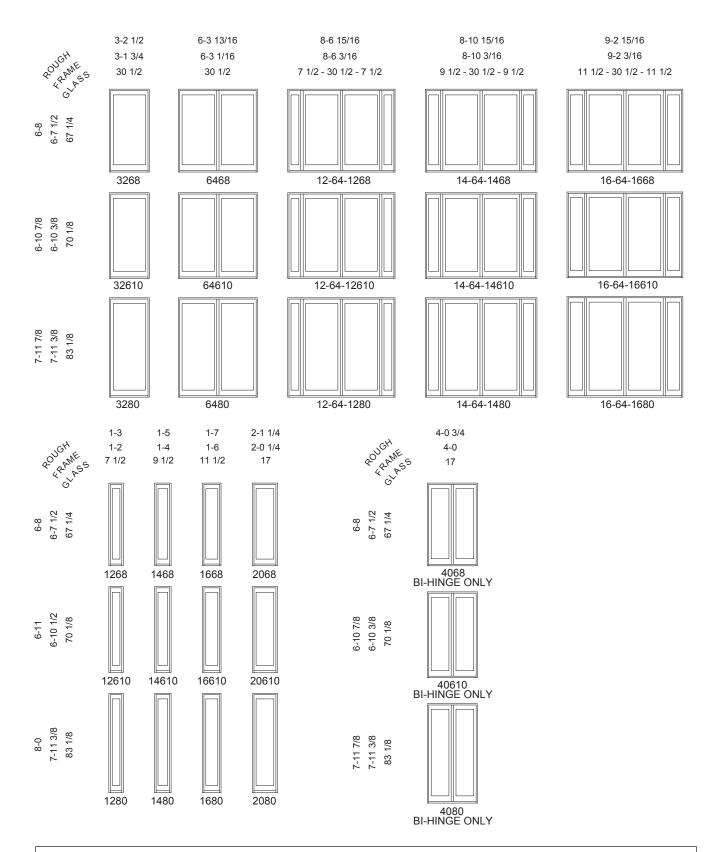
Clad Narrow In-swing Patio Doors, cont.

| | 3-1 | 6-0 13/16 | 9-0 5/8 | 8-3 15/16 | 8-7 15/16 |
|--------------------------------|---------|-----------|----------|--------------------|--------------------|
| ,GH | 3-0 1/4 | 6-0 1/16 | 8-11 7/8 | 8-3 3/16 | 8-7 3/16 |
| edich Rank Ciass | 29 | 29 | 29 | 7 1/2 - 29 - 7 1/2 | 9 1/2 - 29 - 9 1/2 |
| 6-8 6-7 1/2 67 1/4 | | | | | |
| | 3068 | 6068 | 9068 | 12-60-1268 | 14-60-1468 |
| 6-10 7/8 6-10 3/8 70 1/8 | | | | | |
| | 30610 | 60610 | 90610 | 12-60-12610 | 14-60-14610 |
| 7-11 7/8 7-11 3/8 83 1/8 | | | | | |
| | 3080 | 6080 | 9080 | 12-60-1280 | 14-60-1480 |

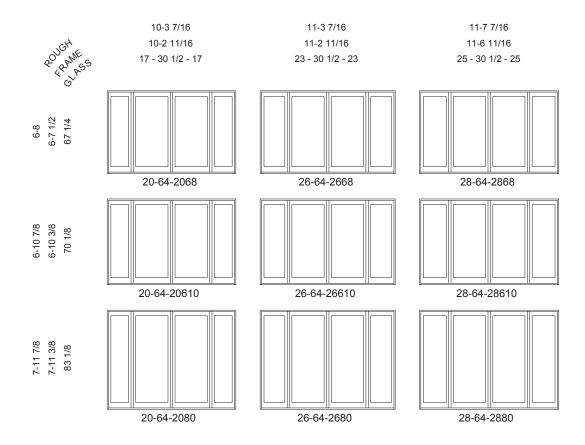
Clad Narrow In-swing Patio Doors, cont.



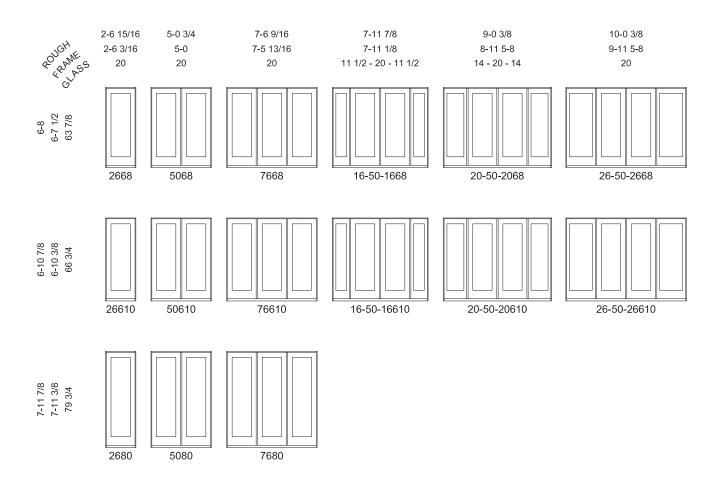
Clad Narrow In-swing Patio Doors, cont.



Clad Narrow In-swing Patio Doors, cont.



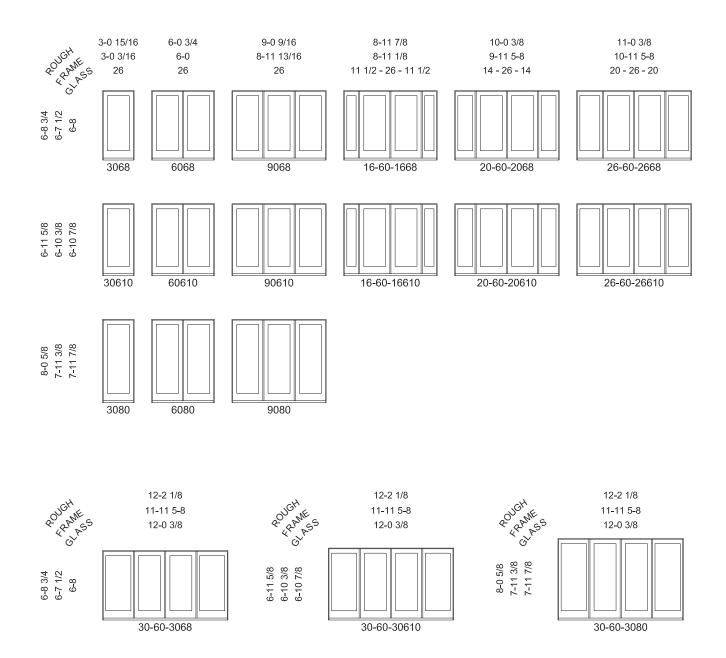
Primed In-swing Patio Doors



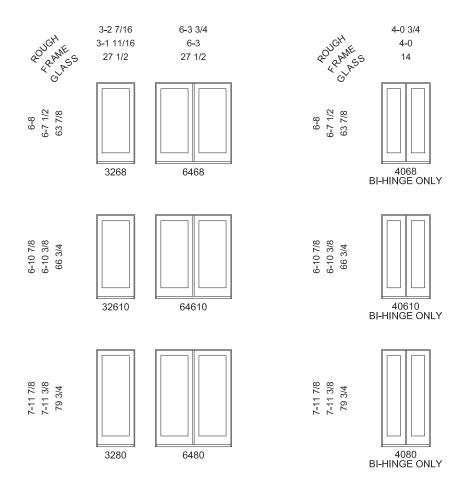
Primed In-swing Patio Doors, cont.

| 2016H RAMES | 2-8 15/16 2-8 3/16 22 | 5-4 3/4 5-4 22 | 8-0 9/16 7-11 13/16 22 | 7-11 7/8 7-11 1/8 9 1/2 - 22 - 9 1/2 | 20 JEH CLASS | 1-2 11/16 1-1 15/16 7 1/2 | 1-4 11/16 1-3 15/16 9 1/2 | 1-6 11/16 1-5 15/16 11 1/2 | 2-0 15/16 2-0 3/16 14 |
|---|-----------------------------|----------------------|------------------------------|--|---|---------------------------------|---------------------------------|----------------------------------|-----------------------------|
| 6-8 6-7 1/2 G ₂ 63 7/8 | 2868 | 5468 | 8068 | 14-54-1468 | 6-8 6-7 1/2 G ₂ 63 7/8 | 1268 | 1468 | 1668 | 2068 |
| 6-10 7/8 6-10 3/8 66 3/4 | 28610 | 54610 | 80610 | 14-54-14610 | 6-10 7/8 6-10 3/8 66 3/4 | 12610 | 14610 | 16610 | 20610 |
| 7-11 7/8 7-11 3/8 79 3/4 | 2880 | 5480 | 8080 | | 7-11 7/8 7-11 3/8 79 3/4 | 1280 | 1480 | 1680 | 2080 |

Primed In-swing Patio Doors, cont.

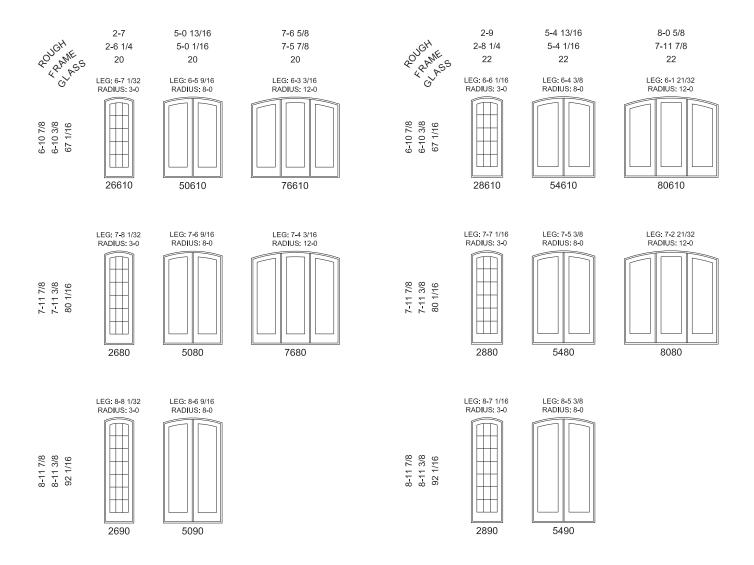


Primed In-swing Patio Doors, cont.

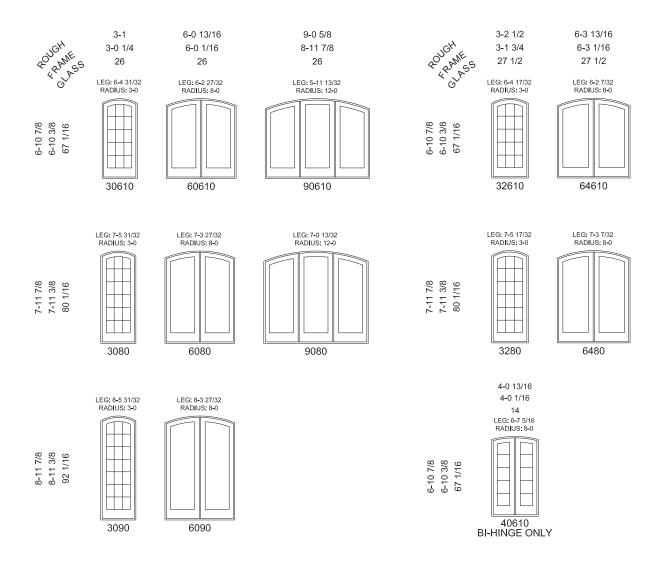


83

Clad In-swing Radius Segment Top Patio Doors



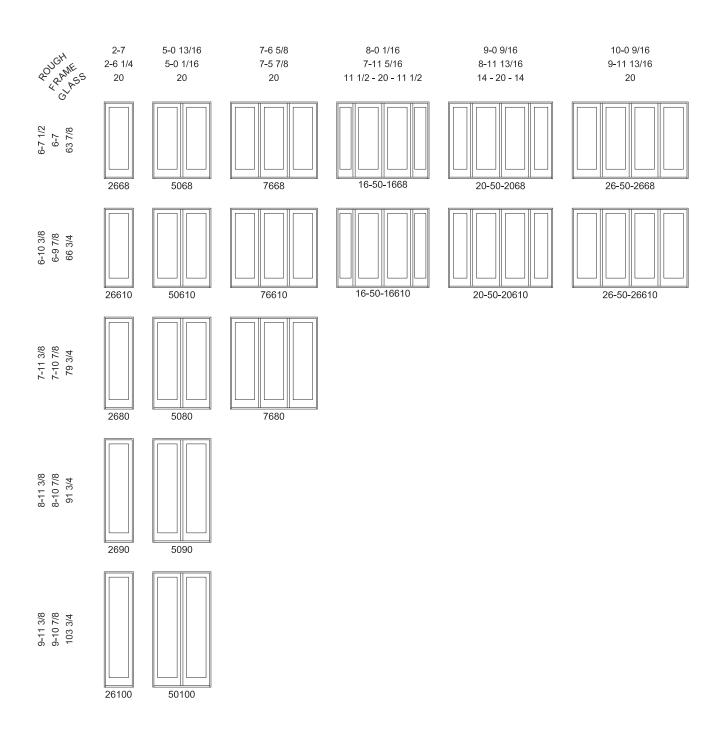
Clad In-swing Radius Segment Top Patio Doors, cont.



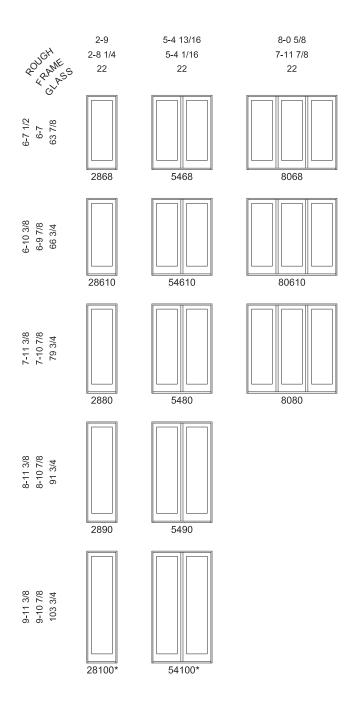
Door handing is determined while standing on the **OUTSIDE** of the door. **Left hand door:** Hinges are on the left. **Right hand door:** Hinges are on the right.

85

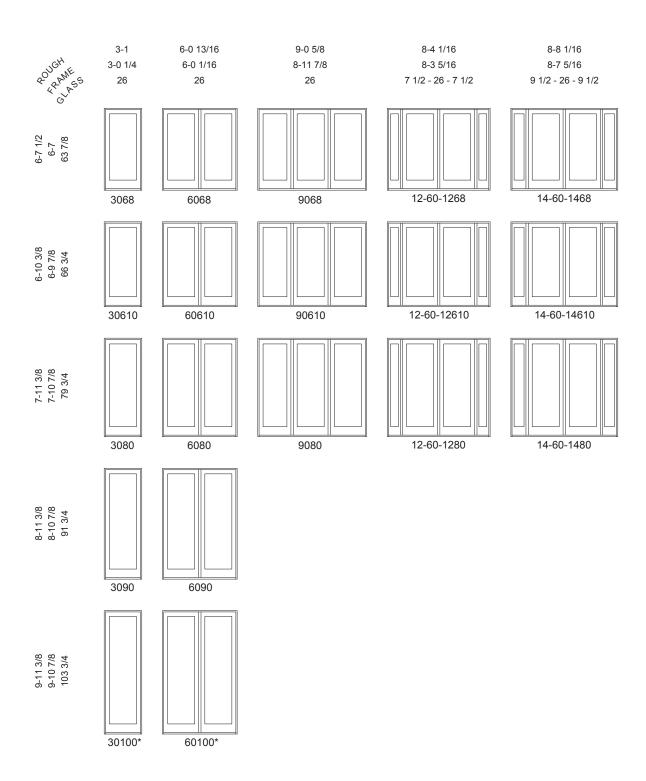
Clad Out-swing Patio Doors



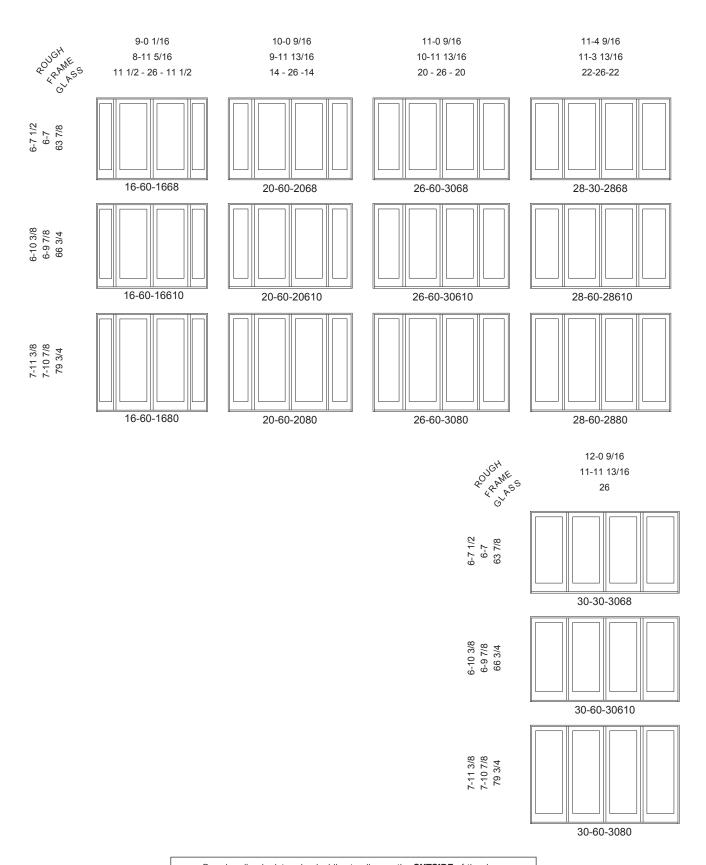
Clad Out-swing Patio Doors, cont.



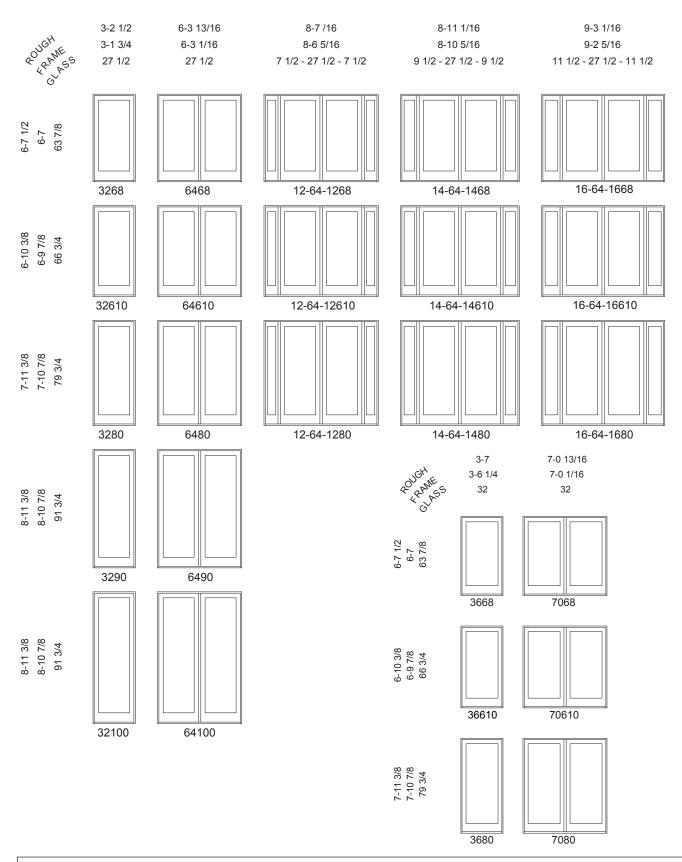
Clad Out-swing Patio Doors, cont.



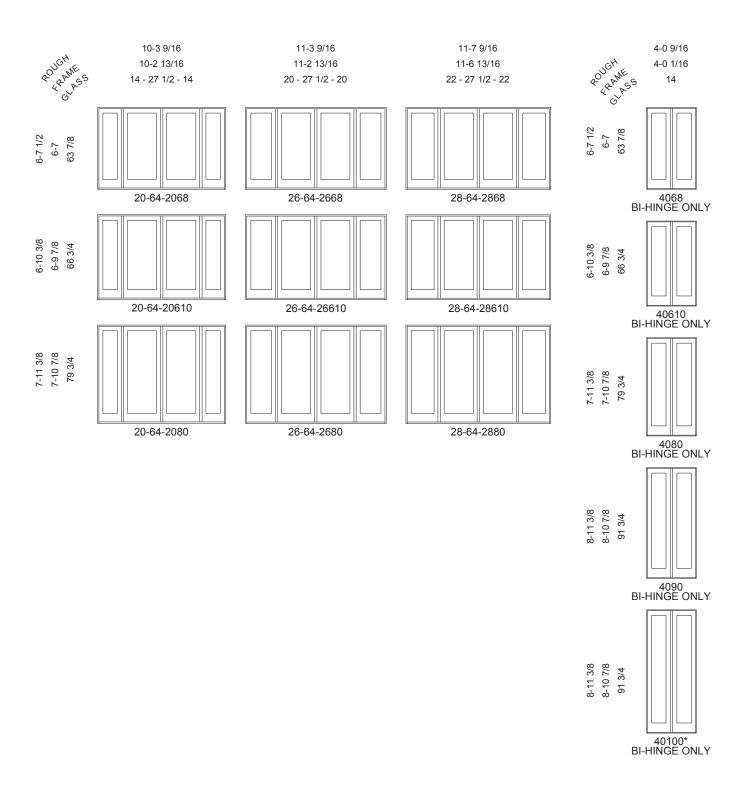
Clad Out-swing Patio Doors, cont.



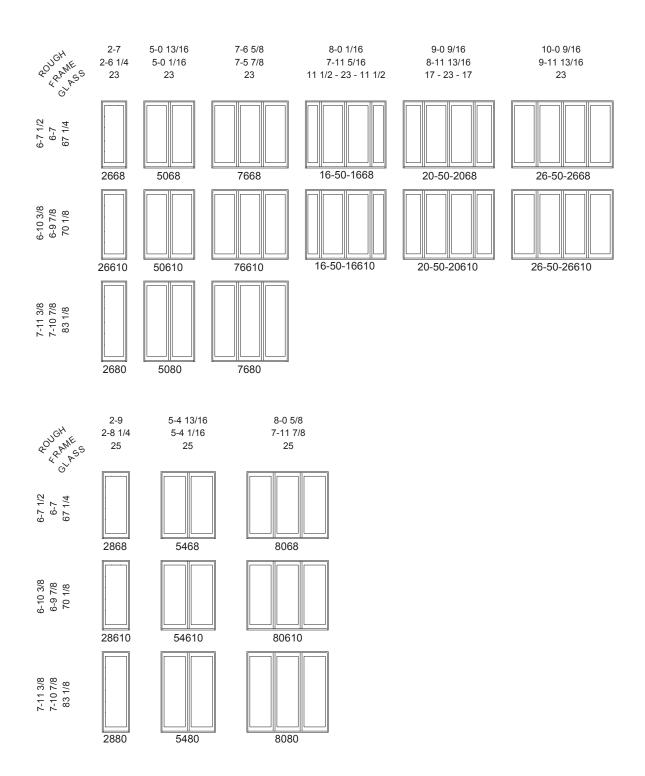
Clad Out-swing Patio Doors, cont.



Clad Out-swing Patio Doors, cont.



Clad Narrow Out-swing Patio Doors

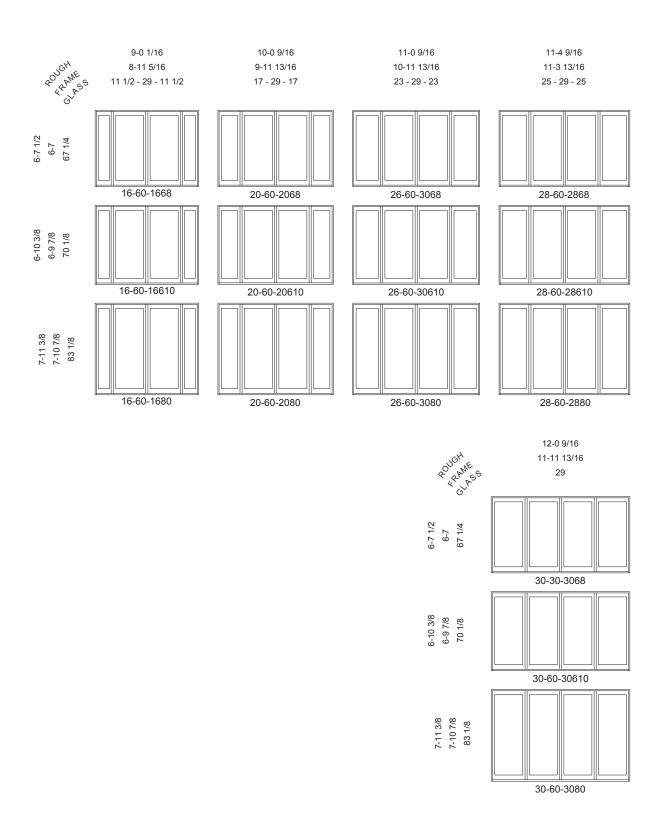


Clad Narrow Out-swing Patio Doors, cont.

| c _t H | 3-1 3-0 1/4 | 6-0 13/16 6-0 1/16 | 9-0 5/8 8-11 7/8 | 8-4 1/16 8-3 5/16 | 8-8 1/16 8-7 5/16 |
|--------------------------------|----------------|-----------------------|---------------------|----------------------|----------------------|
| QUICH RAME GASS | 29 | 29 | 29 | 7 1/2 - 29 - 7 1/2 | 9 1/2 - 29 - 9 1/2 |
| 6-7 1/2 6-7 67 1/4 | | | | | |
| | 3068 | 6068 | 9068 | 12-60-1268 | 14-60-1468 |
| 6-10 3/8 6-9 7/8 70 1/8 | | | | | |
| | 30610 | 60610 | 90610 | 12-60-12610 | 14-60-14610 |
| 7-11 3/8 7-10 7/8 83 1/8 | | | | | |
| | 3080 | 6080 | 9080 | 12-60-1280 | 14-60-1480 |

Door handing is determined while standing on the **OUTSIDE** of the door. **Left hand door:** Hinges are on the left. **Right hand door:** Hinges are on the right. The active panel (X) can be placed in any position and hinged in either direction, left (XL) or right (XR). The remaining panel(s) must be in a fixed position.

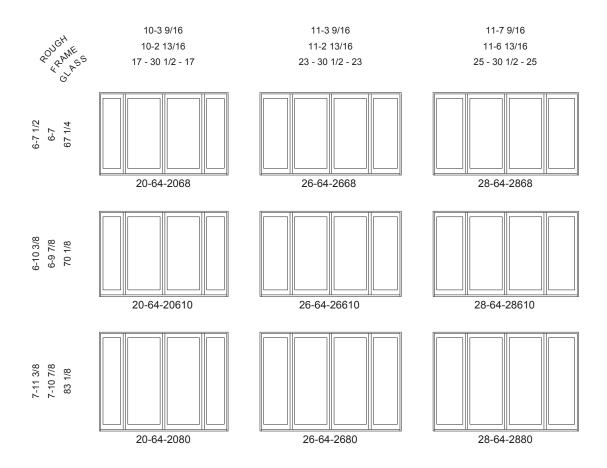
Clad Narrow Out-swing Patio Doors, cont.



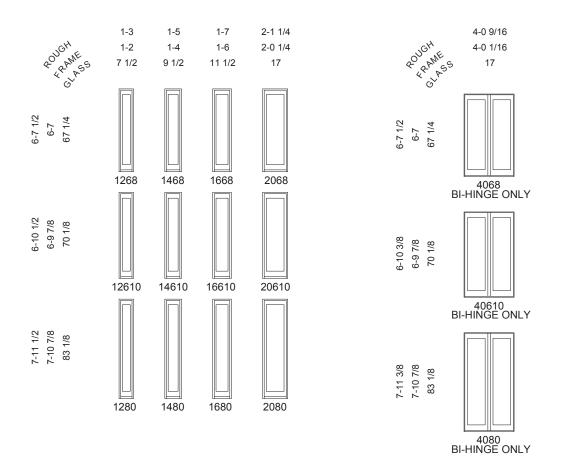
Clad Narrow Out-swing Patio Doors, cont.

| eouch Rame Class | 3-2 1/2 3-1 3/4 30 1/2 | 6-3 13/16 6-3 1/16 30 1/2 | 8-7 1/16 8-6 5/16 7 1/2 - 30 1/2 - 7 1/2 | 8-11 1/16 8-10 5/16 9 1/2 - 30 1/2 - 9 1/2 | 9-3 1/16 9-2 5/16 11 1/2 - 30 1/2 - 11 1/2 |
|-------------------------------|------------------------------|---------------------------------|--|--|--|
| 6-7 1/2 6-7 67 1/4 | 3268 | 6468 | 12-64-1268 | 14-64-1468 | 16-64-1668 |
| 6-10 3/8 6-9 7/8 70 1/8 | 32610 | 64610 | 12-64-12610 | 14-64-14610 | 16-64-16610 |
| 7-113/8 7-107/8 83 1/8 | 3280 | 6480 | 12-64-1280 | 14-64-1480 | 16-64-1680 |

Clad Narrow Out-swing Patio Doors, cont.



Clad Narrow Out-swing Patio Doors, cont.



Door handing is determined while standing on the **OUTSIDE** of the door. **Left hand door:** Hinges are on the left. **Right hand door:** Hinges are on the right. The active panel (X) can be placed in any position and hinged in either direction, left (XL) or right (XR). The remaining panel(s) must be in a fixed position.

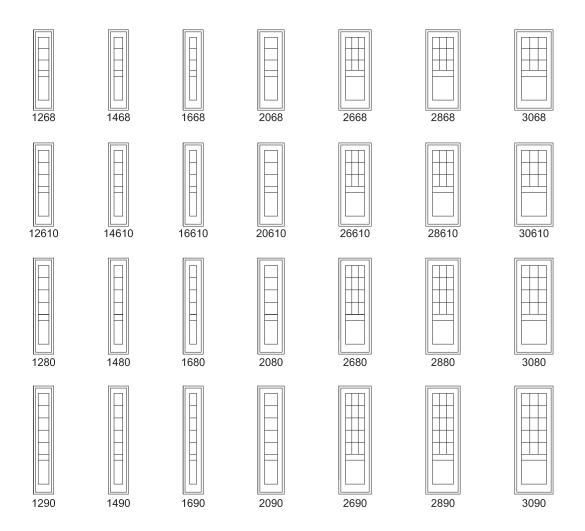
For doors with handicap sill, subtract 1-3/8" from frame and rough opening heights.

97

Clad Narrow Out-swing Patio Doors, cont.

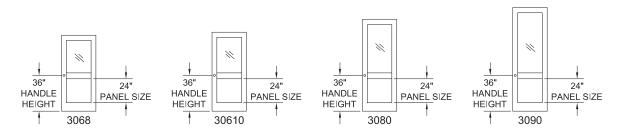
| eough Franks Olass | 1-3 1-2 7 1/2 | 1-5 1-4 9 1/2 | 1-7 1-6 11 1/2 | 2-1 1/4 2-0 1/4 14 |
|--------------------------------|---------------------|---------------------|----------------------|--------------------------|
| 6-7 1/2 6-7 63 7/8 | 1268 | 1468 | 1668 | 2068 |
| 6-10 1/2 6-9 7/8 66 3/4 | 12610 | 14610 | 16610 | 20610 |
| 7-11 1/2 7-10 7/8 79 3/4 | 1280 | 1480 | 1680 | 2080 |
| 8-11 1/2 8-10 7/8 91 3/4 | 1290 | 1490 | 1690 | 2090 |

1/2 Lite Panel Doors

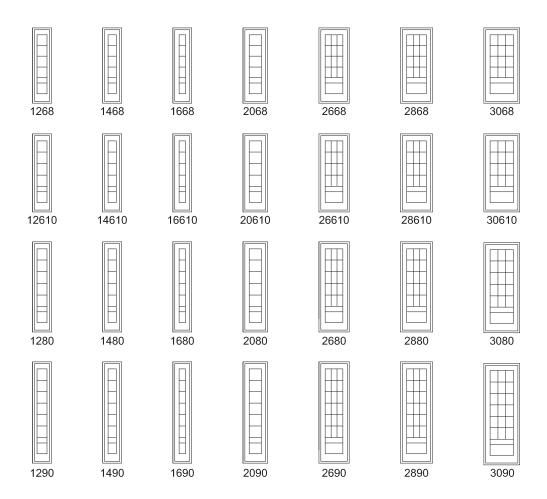


Pinnacle

Panel Height & Midrail Locations

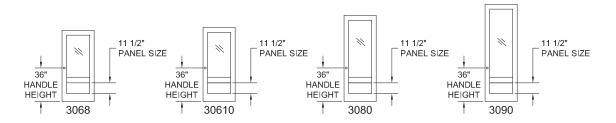


3/4 Lite Panel Doors



Pinnacle

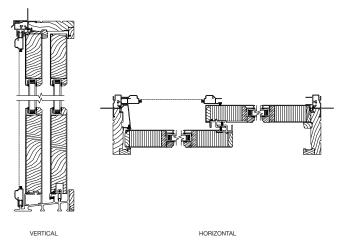
Panel Height & Midrail Locations



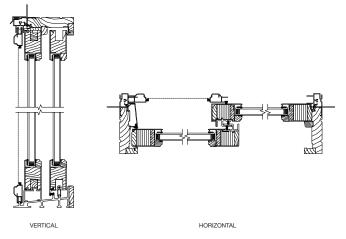
Pinnacle Sliding Patio Doors

Technical Drawings

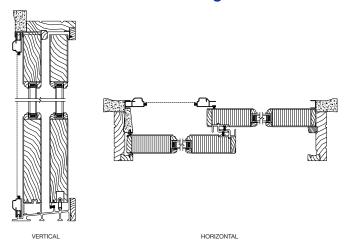
Pinnacle Clad French Sliding Patio Door



Pinnacle Clad Narrow Sliding Patio Door



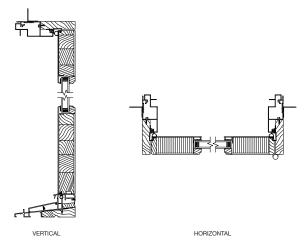
Pinnacle Primed Sliding Patio Door



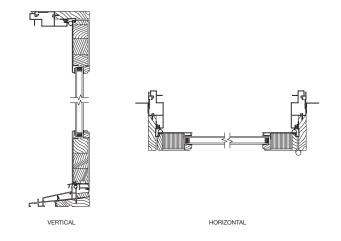
Pinnacle In-swing Patio Doors

Technical Drawings

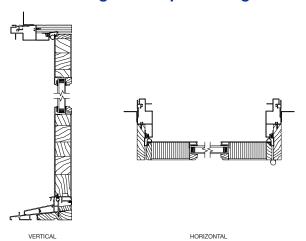
Pinnacle Clad In-swing Patio Door



Pinnacle Clad Narrow In-swing Patio Door



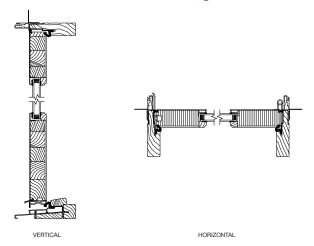
Pinnacle Clad Segment Top In-swing Patio Door



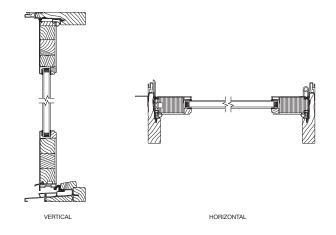
Pinnacle Out-swing Patio Doors

Technical Drawings

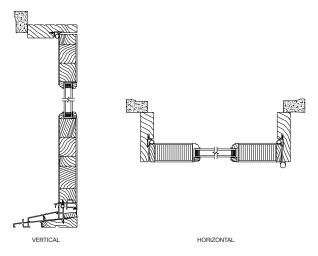
Pinnacle Clad Out-swing Patio Door

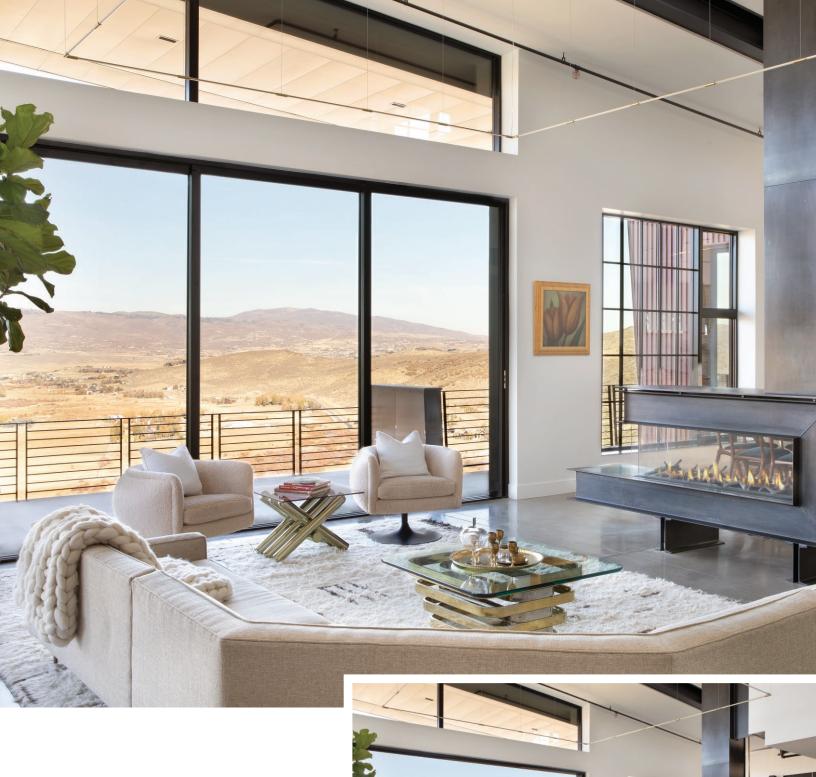


Pinnacle Clad Narrow Out-swing Patio Door



Pinnacle Primed In-swing Patio Door





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Pinnacle

The strength and beauty of natural wood define our elite Pinnacle line of products. Crafted from the finest pine, alder and fir, Pinnacle windows and doors add a measure of elegance to any home.

From subtle to showy, Pinnacle products are endlessly customizable through an array of finishes, hardware, shapes, grille options, cladding colors, glass and trim options, allowing the perfect window or door to be created.

Homeowners can choose from the technologically advanced Pinnacle Select, the durable and damage resistant Pinnacle wood clad or Pinnacle primed, which arrives ready to be painted.

Legend

Legend products are constructed from solid cellular PVC, creating the traditional look and feel of painted wood with the low maintenance and strong durability of vinyl. Our windows are protected against rotting, warping, cracking or swelling with a 25-year warranty. Legend products are well suited for both new construction and historical renovation.

Legend HBR products combine the strength and durability of our Legend cellular PVC frame with a wood clad sash. This powerful hybrid offers a low-maintenance exterior with a beautiful wooden interior.

Next Dimension

Next Dimension Signature windows and doors are robust, reliable products that offer the resilience of extruded multi-chambered vinyl. Enhanced components and sturdy construction add strength and stability. Homeowners enjoy exceptional performance and energy efficiency.

Next Dimension Classic is available in single and double hung units, sliders and sliding patio doors. What makes Next Dimension Classic unique is its sloped sill, tilt sash, brickmould profile frame and decorative features, such as a profiled inner grille and simulated divided lite. Next Dimension Pro vinyl windows and patio doors are designed for light commercial, multi-family and residential applications, all at a highly competitive price. Vinyl extrusions ensure superior weathering, durability and color retention. Construction features are built in to reduce maintenance, add strength and security, and maximize weather resistance.

All Next Dimension vinyl products are available in white or clay, as well as seven painted exterior colors (white, ivory, tan, bronze, cinnamon, hunter green and black). Our vinyl windows are highly rated for performance and many even offer commercially rated performance. All of our vinyl products are low maintenance and are backed by a lifetime limited warranty.

Revive™ Pocket Replacement Windows

There's a lot to love about a home – its unique character, timeless details and genuine craftsmanship. Drafty, unsightly windows can easily steal away from the beauty of these features. That's where Revive pocket replacement windows come into the picture.

Each window can be transformed with stunning Windsor quality in about an hour – with fewer worries about disturbing any treasured wood trim or other interior and exterior features. And because they're meticulously built to order with customizable features in three high-quality materials (wood clad, hybrid and vinyl), Windsor Revive pocket replacement windows are a fast, uncomplicated upgrade.

Revive Sash Replacement Kit

Replace old, drafty, inefficient double hung sashes with energy efficient, dual pane sashes. Windsor's Revive Sash Replacement Kit makes updating easy, allowing homeowners to leave existing interior trim and plaster in place. Choose from three different replacement sashes: versatile primed wood, durable aluminum clad or low-maintenance cellular PVC. Revive sashes feature EZ Tilt, which provides fast access for hassle-free cleaning.



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